

		Final	Final	Final	Final	Final	Final				
Category	Note	2005	2005	2005	2008	2008	2008				
		Emissions (pounds)	Confidence	Comments	Emissions (pounds)	Confidence	Comments				
	Major Category: Emissions Incidental to Energy Production										
Coal Use (Electric Utility)	1	1716.3	High		1263.5	High					
Coal Use (Commercial/Institutiona I/Industrial)	2	69.2	Medium		61.5	Medium					
Volatilization (Coal Ash)	3	0.0	Very Low	This category is included because changes in pollution control equipment and the use of coal ash may make this a significant category.	0.0	Very Low	This category is included because changes in pollution control equipment and the use of coal ash may make this a significant category.				
Petroleum Refining	4	12.9	Medium		4.6	Medium					
Petroleum Product Utilization	5	27.1	Very Low		77.7	Very Low					
Wood Combustion	6	30.5	High		35.6	Medium					
Biomass other than Wood	7	0.0	Medium		0.0	Medium					
Natural Gas Combustion	8	0.3	Low		0.6	Medium					
Asphalt Manufacturing	30	4.3	Low		3.3	Low					
Agriculture, Food, and Kindred Products	31	1.1	Low		1.0	Low					
Miscellaneous Industrial Processes	33	0.2	Low		0.2	Low					
Wood, Pulp/Paper, and Publishing Products Subtotal: Emissions In	34	5.1	Low		3.1	Low					

to Energy Production

% of Total State Emissions

1867.1

1451.3

51%

Major Category: Emissions due to the Purposeful Use of Mercury in Products

				Proportional to Mercury	Content of So	lid Waste	
Volatilization (Solid Waste Collection/Processing)	9	169.0	Low		159.3	Very Low	
Incineration (On-site Household Waste)		40.0	Very Low		35.3	Very Low	
Volatilization (Spills/Land Dumping)		24.0		Assumption for these emissions was that 25% of mercury in lamps not recycled is volatilized.	23.3	Very Low	
Volatilization (Landfills)	12	2.1	Low		1.7	Very Low	
Volatilization (Land Application of Compost)	1.3	0.2	Low		1.5	Low	
				Proportional to Mercury	Content of Liq	uid Waste	
Volatilization (Land Application of Sludge)		1.6	Low		0.7	Low	



		Final	Final	Final	Final	Final	Final	
Category	Note	2005	2005	2005	2008	2008	2008	
		Emissions (pounds)	Confidence	Comments	Emissions (pounds)	Confidence	Comments	
	l .	(pourids)		Recyclina	Activities			
Smelters/Electric Arc Furnaces (EAFs)	15.1	138.7	Medium		265.4	Low		
Shredders that Recycle Cars/Appliances	15.2		Medium					
Recycling Mercury from Products within MN	16	65.0	Medium		1.2	Medium		
Non-Ferrous Metal Recycling (Al/Pb/etc.)	17	0.9	Low		0.6	Low		
		1	1	Dental	Mercury		T	
Dental Preparations	18	62.4	Low		58.8	Very Low		
Cremation	19	80.0	Low		97.9	Low		
				Incine	eration			
	1			meme	ration			
Municipal Solid Waste Combustion	20	49.2	High		30.8	High		
Incineration (Sewage Sludge)	21.1	8.5	High		8.4	High		
Incineration (Industrial Sludge)	21.2		High		0.7	High		
Incineration (Medical Waste)	22	0.4	High		0.8	High		
Incineration (Hazardous Waste)	23	0.3	Medium		0.2	High		
Incineration (Industrial)	24	0.0	Low		7.1	High	In earlier inventories, this category was "Class IV incinerators," but was poorly quantified.	
				Manufacturing/Use of Non-Deni	tal Mercury-Co	ntaining Produ	ucts	
Mercury Product Manufacturing in MN	25	42.0	Low		22.8	Low		
General Laboratory Use	26	10.0	Low		8.9	Very Low		
Volatilization (Dissipative Use) (Personal Care Products)	27	0.8	Low		0.8	Low		
Subtotal: Assoc		695.1			726.0			
Purposeful Use of	-							
% of Total State Emissions 21% 26%								
Major Category: Emissions Incidental to Material Processing								
Ferrous Mining/Processing	28	734.8	High	2005 emissions included 19 lb from dust and 6.6 lb from fuel	648.5	High	2005 emissions included 19 lb from dust and 6.6 lb from fuel	
Thermal treatment of soil	29	0.8	Low	Based on an average of 5,000 tons of surface soil heated annually, with an assumed mercury concentration of 0.08 ppm, and all mercury is emitted.	0.00	Low	Based on an average of 5,000 tons of surface soil heated annually, with an assumed mercury concentration of 0.08 ppm, and all mercury is emitted.	
Mineral Products	32	13.8	Low		17.2	Low		

3,312 General Notes

749.4

23%

The Final 2005 mercury emissions are a combination of 2005 point source emissions and 2005 non-point source emissions.

The Final 2008 mercury emissions are a combination of 2008 point source emissions and 2008 non-point source emissions.

Confidence intervals: High +/- 10%; Medium +/- 25%; Low +/- 50%; Very Low +/- 100% or more.

The note numbers for each category correspond to the note numbers in the IMDL Implementation Plan Appendix 5, where descriptions of categories and estimates are

665.8

23%

2,843

Subtotal: Emissions Incidental

STATEWIDE EMISSIONS TOTAL

to Material Processing % of Total State Emissions



			1								
		Final	Final	Final	Final	Final	Final				
Category	Note	2011	2011	2011	2014	2014	2014				
		Emissions (pounds)	Confidence	Comments	Emissions (pounds)	Confidence	Comments				
	Major Category: Emissions Incidental to Energy Production										
Coal Use (Electric Utility)	1	938.0	High		834.9	High	MN Power Boswell 3 reductions				
Coal Use (Commercial/Institutiona VIndustrial)	2	95.1	Medium		49.0	High	Increased fuel use.				
Volatilization (Coal Ash)	3	0.0	Very Low	This category is included because changes in pollution control equipment and the use of coal ash may make this a significant category.	0.0	Very Low	This category is included because changes in pollution control equipment and the use of coal ash may make this a significant category.				
Petroleum Refining	4	38.3	Medium		20.7	Medium	St. Paul Park Refinery reported higher emissions				
Petroleum Product Utilization	5	66.6	Very Low		43.2	Very Low	Changed to EPA's emissions factor				
Wood Combustion	6	52.4	Medium		79.3	Low					
Biomass other than Wood	7	8.7	Medium		0.0	Medium	Moved out of Petroleum Product Utilization				
Natural Gas Combustion	8	2.0	Medium		3.0	Medium					
Asphalt Manufacturing	30	5.6	Low		4.6	Low					
Agriculture, Food, and Kindred Products	31	0.4	Low		0.1	Low					
Miscellaneous Industrial Processes	33	0.8	Low		0.0	Low					
Wood, Pulp/Paper, and Publishing Products	34	5.7	Low		4.0	Low	Emissions from boilers at paper mills				
Subtotal: Emissions In to Energy Pro		12136			1038.8						

to Energy Production % of Total State Emissions

1213.6 45%

Major Category: Emissions due to the Purposeful Use of Mercury in Products

46%

Proportional to Mercury Content of Solid Waste Volatilization (Solid 9 278.6 Very Low 290 Waste Low Working on improving methodology to estimate emissions Collection/Processing) Incineration (On-site 10 55 Very Low 33.2 Household Waste) Volatilization (Spills/Land 11 21.2 Very Low 4.13 Very Low Dumping) Volatilization (Landfills) 3.1 Very Low Very Low Volatilization (Land Low Application of Compost) Proportional to Mercury Content of Liquid Waste Volatilization (Land 1.5 Low 0.6 Low Application of Sludge)



		Final	Final	Final	Final	Final	Final
		2011	2011	2011	2014	2014	2014
Category	Note	Emissions			Emissions		
		(pounds)	Confidence	Comments	(pounds)	Confidence	Comments
	1	1		Recycling	Activities	1	
Smelters/Electric Arc Furnaces (EAFs)	15.1	83.8	High		70.5	High	
Shredders that Recycle Cars/Appliances	15.2	7.66	Low		8.6	Low	New stack test information EPA ICR
Recycling Mercury from Products within MN	16	0.02	Medium		0.02	Medium	Evaluation during mercury rule outreach
Non-Ferrous Metal Recycling (Al/Pb/etc.)	17	0.3	Low		0.5	Low	
		1	1	Dental I	Mercury	1	
Dental Preparations	18	55.2	Very Low		15.4	Medium	
Cremation	19	111.7	Low		95	Medium	Based of number of cremations per year
		ı		Incine	ration	I	
Municipal Solid Waste Combustion	20	26	High		33.3	High	
Incineration (Sewage Sludge)	21.1	49.8	High		11.7	High	Seneca WWTP reported higher emissions
Incineration (Industrial Sludge)	21.2	0.01	High		0.0	High	
Incineration (Medical Waste)	22	0.7	High		0.3	High	
Incineration (Hazardous Waste)	23	0.05	High		0.01	High	
Incineration (Industrial)	24	13.1	High		11.0	High	In earlier inventories, this category was called Class IV incinerators and was poorly quantified, e.i. Enviro-Chem
		1		Manufacturing/Use of Non-Dent	al Mercury-Co	ntaining Produ	icts
Mercury Product Manufacturing in MN	25	14.3	Low		0.1	High	
General Laboratory Use	26	7.7	Very Low		7.9	Very Low	
Volatilization (Dissipative Use) (Personal Care Products)	27	0.06	Low		0.05	Low	
Subtotal: Assoc		730.2			585.7		
Purposeful Use of							
% of Total State E	missions	27%			26%		
				Major Category: Emissions Inc	idental to Ma	terial Process	sing
Ferrous Mining/Processing	28	745.4	High		651.9	High	New source in the inventory
Thermal treatment of soil	29	0.00	Low		0.04	Low	
Mineral Products	32	16.2	Low		3.0	High	Lime kilns at Sugar beet manufacturering facilites
Subtotal: Emissions In to Material Pro	cessing				655.0		
% of Total State E	missions	28%			29%		
STATEWIDE EMISSION	S TOTAL	2,705			2,279		

The Final 2011 mercury emissions are a combination of 2011 point source emissions and 2011 non-point source emissions.

The Final 2014 mercury emissions are a combination of 2014 point source emissions and 2011 non-point source emissions.

Confidence intervals: High +/- 10%; Medium +/- 25%; Low +/- 50%; Very Low +/- 100% or more.

The note numbers for each category correspond to the note numbers in the IMDL Implementation Plan Appendix 5, where descriptions of categories and estimates are



		Final	Final	Final	Final	Final	Final				
Category	Note	2015	2015	2015	2016	2016	2016				
		Emissions (pounds)	Confidence	Comments	Emissions (pounds)	Confidence	Comments				
Major Category: Emissions Incidental to Energy Production											
Coal Use (Electric Utility)	1	359.8	High	Reductions due to controls installed, moving from coal to natural gas, and other.	172.9	High	Reductions due to controls installed, moving from coal to natural gas, and other strategies.				
Coal Use (Commercial/Institutiona VIndustrial)	2	46.5	High	Improved emission estimates for coal boilers (i.e. stack tests to replace EPA default estimates) for 2015.	48.8	High	Improved emission estimates for coal boilers (i.e. stack tests to replace EPA default estimates) for 2015.				
Volatilization (Coal Ash)	3	0.0	Very Low	This category is included because changes in pollution control equipment and the use of coal ash may make this a significant category.	0.0	Very Low	This category is included because changes in pollution control equipment and the use of coal ash may make this a significant category.				
Petroleum Refining	4	2.8	Medium	Refining Hg estimates fluctuate from year to year. St. Paul Park Refinery changed process.	3.7	Medium	Refining Hg estimates fluctuate from year to year. St. Paul Park Refinery changed process.				
Petroleum Product Utilization	5	38.7	Very Low	Switched to EPA emission factor in 2008. MPCA may improve confidence in the future.	88.9	Very Low	Switched to EPA emission factor in 2008. MPCA may improve confidence in the future.				
Wood Combustion	6	102.7	Low	Switched to EPA emission factor for 2014. There are errors. MPCA will work with EPA in 2017 to clarify.	29.9	Low	Data from a University of Minnesota study (Nater, Pang. Mercury in Wood - 1999) shows that mercury content of wood is considerably lower than EPA's estimate used for previous years.				
Biomass other than Wood	7	4.4	Medium		1.1	Medium					
Natural Gas Combustion	8	3.2	Medium		2.7	Medium					
Asphalt Manufacturing	30	4.1	Low		4.1	Low					
Agriculture, Food, and Kindred Products	31	1.2	Low		0.2	Low					
Miscellaneous Industrial Processes	33	1.9	Low		1.8	Low					
Wood, Pulp/Paper, and Publishing Products	34	3.4	Low		3.4	Low	Primarily emissions from boilers at paper mills.				

to Energy Production

568.7 % of Total State Emissions 34% 357.5

26%

Major Category: Emissions due to the Purposeful Use of Mercury in Products

				Proportional to Mercury	Content of So	lid Waste	
Volatilization (Solid Waste Collection/Processing)	9	290	Low	Mass balance study on waste incinerators was performed to improve estimate for 2014.	289.7	Low	Mass balance study on waste incinerators was performed to improve estimate for 2014 nonpoint emissions.
Incineration (On-site Household Waste)	10	33.2	Low		33.2	Low	
Volatilization (Spills/Land Dumping)	11	4.13	Very Low	EPA emission factor used in 2014	18.2	Very Low	EPA emission factor used in 2014 nonpoint emissions.
Volatilization (Landfills)	12	1	Very Low	EPA emission factor used in 2014	4.3	Very Low	EPA emission factor used in 2014 nonpoint emissions.
Volatilization (Land Application of Compost)	13	0.8	Low	EPA emission factor used in 2014	0.8	Low	EPA emission factor used in 2014 nonpoint emissions.
				Proportional to Mercury	Content of Liq	uid Waste	
Volatilization (Land Application of Sludge)	14	0.6	Low		0.6	Low	



	1	Final	Final	Final	Final	Final	Final
		2015	2015	2015	2016	2016	2016
Category	Note	Emissions	Confidence	Comments	Emissions	Confidence	Comments
		(pounds)	Confidence		(pounds)	Confidence	Comments
			1	Recycling	Activities		
Smelters/Electric Arc	45.4	00.0	L III at	In 2011 one MN steel melter was separated into this new		117.4	In 2011, one steel melter was separated into this new
Furnaces (EAFs)	15.1	63.6	High	category from a combined category with shredding in 2008.	55.0	High	category from the 2008 combined category of shredding and melting.
				In 2011 steel shredders were congreted into this new			
Shredders that Recycle	15.2	4.7	Low	In 2011 steel shredders were separated into this new category from a combined category with MN steel melters	4.7	Low	In 2011, steel shredders were separated from steel melters
Cars/Appliances				in 2008.			into this new category.
Recycling Mercury from	16	0.02	Medium	MPCA learned during mercury rule making process that	1.2	Medium	MPCA learned during mercury rule making process that
Products within MN	10	0.02	riedidiii	2008 estimates were too high.	1.2	riculani	2008 estimates were too high.
Non-Ferrous Metal	17	0.5	Low		0.5	Low	
Recycling (Al/Pb/etc.)				Dental	Mercury		
Dental Preparations	18	15.4	Medium	EPA emission factor used in 2014	15.4	Medium	EPA emission factor used in 2014 nonpoint emissions.
				A skiller with the state of the skiller with the skiller Man			A sked was a sefermed in a serio skip wish the LL of MA
Cremation	19	95	Medium	A study was performed in conjuction with the U of M to improve estimates for 2014.	96.7	Medium	A study was performed in conjuction with the U of M to improve estimates for 2014 nonpoint emissions.
				,			
	1		1	Incine	ration	ı	
Municipal Solid Waste							
Combustion	20	32.1	High	Category had Hg emission controls installed prior to 2005.	32.0	High	Category had Hg emission controls installed prior to 2005.
Incineration (Sewage							
Sludge)	21.1	16.7	High	Category had Hg emission controls installed prior to 2005.	9.2	High	Category had Hg emission controls installed prior to 2005.
Incineration (Industrial Sludge)	21.2	0.0	High	Category had Hg emission controls installed prior to 2005.	0.0	High	Category had Hg emission controls installed prior to 2005.
Incineration (Medical	22	0.3	High	Category had Hg emission controls installed prior to 2005.	0.3	High	Category had Hg emission controls installed prior to 2005.
Waste)						Ü	
Incineration (Hazardous Waste)	23	0.01	High	Category had Hg emission controls installed prior to 2005.	0.4	High	Category had Hg emission controls installed prior to 2005.
Incineration (Industrial)	24	0.3	High	Category had Hg emission controls installed prior to 2005.	0.2	High	Category had Hg emission controls installed prior to 2005.
	1		l	Manufacturing/Use of Non-Deni	al Mercury-Co	ntaining Produ	ucts
Mercury Product	25	0.2	High	Toxic Release Inventory. Company stack tested in 2014.	0.2	High	Emissions reported under Toxic Release Inventory.
Manufacturing in MN							Company stack tested in 2014.
General Laboratory Use	26	7.9	Very Low		7.7	Very Low	
General Laboratory Ose	20	7.5	Very LOW		7.7	VOIY LOW	
Volatilization							
(Dissipative Use) (Personal Care Products)	27	0.05	Low	EPA emission factor used in 2014	0.5	Low	EPA emission factor used in 2014 nonpoint emissions.
Subtotal: Asso	ciated to					I	
Purposeful Use of		566.5			570.8		
% of Total State E	missions	34%			41%		
				Major Category: Emissions Inc	idental to Ma	terial Process	sing
Ferrous	_						There was an overall production decrease across the
Mining/Processing	28	509.0	High	Mercury Rule requires reductions by 2025.	441.0	High	industry from 2015 to 2016 (~3m long tons fewer) 2016 production: ~28.0m long tons
							2010 production. 20.011 tong tons
Thermal treatment of soil	29	0.04	Low		0.00	Low	
Mineral Bradents	20	0.5	Ul	Improved emission estimates for 2014 (i.e. stack tests	0.0	LI:-L	Improved emission estimates for 2014 (i.e. stack tests
Mineral Products	32	8.5	High	instead of EPA default factors).	9.0	High	instead of EPA default factors).
Subtotal: Emissions In	cidental		1				
to Material Pro		517.5			450.0		
% of Total State E	missions	31%			33%		

The Final 2015 mercury emissions are a combination of 2015 point source emissions and 2014 non-point source emissions.

 $\label{thm:control_c$

Confidence intervals: High +/- 10%; Medium +/- 25%; Low +/- 50%; Very Low +/- 100% or more.

The note numbers for each category correspond to the note numbers in the IMDL Implementation Plan Appendix 5, where descriptions of categories and estimates are

1,378

STATEWIDE EMISSIONS TOTAL 1,653



		Final	Final	Final	Final	Final	Final
Category	Note	2017 Emissions	2017	2017	2018 Emissions	2018	2018
		(pounds)	Confidence	Comments	(pounds)	Confidence	Comments
				Major Category: Emissions In	cidental to Er	ergy Product	ion
Coal Use (Electric Utility)	1	181.7	High	Reductions due to controls installed, moving from coal to natural gas, and other strategies. Previous value was 169.5 lb due to a reporting error from Xcel Energy - Sherco.	166.6	High	Reductions due to controls installed, moving from coal to natural gas, unit retirements, and other strategies.
Coal Use (Commercial/Institutiona VIndustrial)	2	33.7	High	Improved emission estimates for coal boilers (i.e. stack tests to replace EPA default estimates) since 2015.	33.6	High	Coal use fluctuates from year to year.
Volatilization (Coal Ash)	3	0.0	Very Low	This category is included because changes in pollution control equipment and the use of coal ash may make this a significant category.	0.0	Very Low	This category is included because changes in pollution control equipment and the use of coal ash may make this a significant category.
Petroleum Refining	4	3.5	Medium	Refining mercury estimates fluctuate from year to year.	3.4	Medium	Refining mercury estimates fluctuate from year to year.
Petroleum Product Utilization	5	47.0	Medium	LADCO created a thorough rail (locomotive and railyard) inventory for the 2017 National Emissions Inventory that updated fuel usage for locomotives and fixed errors in estimating emissions from railyards.	48.3	Medium	LADCO created a thorough rail (locomotive and railyard) inventory for the 2017 National Emissions Inventory that updated fuel usage for locomotives and fixed errors in estimating emissions from railyards.
Wood Combustion	6	24.4	Low	Data from a University of Minnesota study (Nater, Pang. Mercury in Wood - 1999) shows that mercury content of wood is considerably lower than EPA's estimate used for previous years.	24.1	Low	
Biomass other than Wood	7	0.6	Medium	This category was moved out of the 'Petroleum Product Utilization' category in 2014.	0.8	Medium	
Natural Gas Combustion	8	7.7	Medium	Increases in emission likely due to the increased usage of natural gas as a result of moving away from coal-fired combustion.	5.2	Medium	CEMS data for MN Power - Boswell Units 1 & 2 found lower emissions than previous years' estimates (~2 lb decrease).
Asphalt Manufacturing	30	4.0	Low		3.7	Low	
Agriculture, Food, and Kindred Products	31	0.3	Low		0.3	Low	
Miscellaneous Industrial Processes	33	1.5	Low		1.1	Low	
Wood, Pulp/Paper, and Publishing Products Subtotal: Emissions In	34	3.5	Low	Primarily emissions from boilers at paper mills.	3.6	Low	Primarily emissions from boilers at paper mills.

to Energy Production

% of Total State Emissions

307.7

290.7

Major Category: Emissions due to the Purposeful Use of Mercury in Products

Proportional to Mercury Content of Solid Waste

				гторогионасто метситу	O OTHER OF OC	tid Waste	
Volatilization (Solid Waste Collection/Processing)	9	215.2	Medium	The previous mass balance study on waste incinerators was updated to include recent years of ash testing data to improve emission factor estimate. The amount of solid waste produced and collected went up roughly 19% from 2014 to 2017.	229.9	Medium	Estimated 2018 MN emissions. Compared to previous year: Waste collected/processed +0.2% Hg content from ash testing data +32%
Incineration (On-site Household Waste)	10	29.7	Low		31.6	Low	Estimated 2018 MN emissions. Compared to previous year: Household waste -1.7% Hg content from ash testing data +32%
Volatilization (Spills/Land Dumping)	11	33.9	Very Low	MPCA was previously using a report by Ed Swain to estimate emissions that followed EPA's population based methodology. For 2017 nonpoint emissions, we used EPA's methodology with updated numbers for per capita emissions.	33.9	Very Low	Primarily emissions from fluorescent lamp breakage (29.8 lb). Estimated using EPA's 2017 methodology with updated numbers for per capita emissions.
Volatilization (Landfills)	12	1.7	Very Low	EPA emission factor used in 2017 nonpoint emissions.	2.3	Very Low	Estimated 2018 MN emissions. Compared to previous year: Waste landfilled -2.2% Hg content from ash testing data +32%
Volatilization (Land Application of Compost)	13	7.4	Low	EPA emission factor used in 2017. Composting greatly increased from 2014 to 2017 (overall state total went from 43K tons to 660K tons) with most composting occuring in the metro counties.	8.1	Low	Estimated 2018 MN emissions. Compared to previous year: Waste composted +4.2% Hg content from ash testing data +32%
				Proportional to Mercury	Content of Liq	uid Waste	
Volatilization (Land Application of Sludge)	14	0.4	Low		0.4	Low	



		Final	Final	Final	Final	Final	Final
Category	Note	2017 Emissions	2017	2017	2018 Emissions	2018	2018
		(pounds)	Confidence	Comments	(pounds)	Confidence	Comments
				Recycling	Activities		T
Smelters/Electric Arc Furnaces (EAFs)	15.1	57.0	High	In 2011, one steel melter was separated into this new category from the 2008 combined category of shredding and melting.	11.6	High	Significant reduction in mercury emissions due to installation of activated carbon injection at Gerdau Ameristeel (53 lb to 5 lb).
Shredders that Recycle Cars/Appliances	15.2	6.8	Low	In 2011, steel shredders were separated from steel melters into this new category.	6.3	Low	
Recycling Mercury from Products within MN	16	1.2	Medium	Emissions from fluorescent lightbulb recycling. No updates to 2017 non-point inventory estimates.	1.2	Medium	Emissions from fluorescent lightbulb recycling. No updates to 2017 non-point inventory estimates.
Non-Ferrous Metal Recycling (Al/Pb/etc.)	17	0.4	Low		2.0	Low	Increase due to new stack test data from one facility (Spectro Alloys) in 2018.
		•	•	Dental I	Mercury		
Dental Preparations	18	15.6	Medium	EPA emission factor used in 2017 nonpoint emissions.	3.2	Medium	Estimated 2018 MN nonpoint emissions. Estimated by MN-specific methods.
Cremation	19	110.4	Medium	Increase due to an increase in the expected number of cremations (still using the study performed with the U of M for emission factors).	23.2	Medium	Estimated 2018 MN nonpoint emissions. Used the amount of cremations tracked by MDH annually and the study performed with the U of M for emission factors, ages 63+.
				Incine	eration		
Municipal Solid Waste Combustion	20	25.2	High	Category had Hg emission controls installed prior to 2005.	25.4	High	Category had Hg emission controls installed prior to 2005.
Incineration (Sewage Sludge)	21.1	8.6	High	Category had Hg emission controls installed prior to 2005.	9.0	High	Category had Hg emission controls installed prior to 2005.
Incineration (Industrial Sludge)	21.2	0.0	High	Category had Hg emission controls installed prior to 2005.	0.0	High	Category had Hg emission controls installed prior to 2005.
Incineration (Medical Waste)	22	0.3	High	Category had Hg emission controls installed prior to 2005.	0.3	High	Category had Hg emission controls installed prior to 2005.
Incineration (Hazardous Waste)	23	0.6	High	Category had Hg emission controls installed prior to 2005.	0.7	High	Category had Hg emission controls installed prior to 2005.
Incineration (Industrial)	24	0.2	High	Category had Hg emission controls installed prior to 2005.	0.2	High	Category had Hg emission controls installed prior to 2005.
			•	Manufacturing/Use of Non-Dent	al Mercury-Co	ntaining Produ	ıcts
Mercury Product Manufacturing in MN	25	0.1	High	S J Electro Systems (switch manufacturer) performed emissions testing in 2014. Emissions reported under Toxic Release Inventory.	0.1	High	
General Laboratory Use	26	4.3	Very Low	Updated estimation methodology based on EPA's 2023 mercury inventory report that identified the amount of mercury used to make products used in a lab setting.	4.3	Very Low	Updated estimation methodology based on EPA's 2023 mercury inventory report that identified the amount of mercury used to make products used in a lab setting.
Volatilization (Dissipative Use) (Personal Care Products)	27	0.4	Low	EPA emission factor used in 2014 nonpoint emissions.	0.4	Low	
Subtotal: Assoc	ciated to	519.5			394.2		
Purposeful Use of	Mercury	313.3			334.2		
% of Total State E	missions	34%			28%		
				Major Category: Emissions Inc	idental to Ma	terial Process	sing
Ferrous Mining/Processing	28	683.0	High	Large production increase across the industry from 2016- 2017 (~10m long tons more) 2017 production: ~37.7m long tons	695.6	High	Small production increase across the industry from 2017- 2018 (~2m long tons more) 2018 production: ~39.1m long tons
Thermal treatment of soil	29	0.00	Low		0.00	Low	
Mineral Products	32	13.1	High	Improved emission estimates since 2014 (i.e., emissions tests instead of EPA default factors).	12.5	High	
Subtotal: Emissions In	cidental	600.0			700.0		
to Material Pro	_	696.0			708.0		
% of Total State E	missions	46%			51%		
OT 4 TE 14/10 F E 14/10 C C C C C C C C C C C C C C C C C C C		4 500			4 000		

The Final 2017 mercury emissions are a combination of 2017 point source emissions and 2017 non-point source emissions.

The Final 2018 mercury emissions are a combination of 2018 point source emissions and 2017 non-point source emissions with some 2018 MN-specific estimates.

Confidence intervals: High +/- 10%; Medium +/- 25%; Low +/- 50%; Very Low +/- 100% or more.

The note numbers for each category correspond to the note numbers in the IMDL Implementation Plan Appendix 5, where descriptions of categories and estimates are

1,393

STATEWIDE EMISSIONS TOTAL 1,523



		Final	Final	Final	Final	Final	Final			
Category	Note	2019 Emissions	2019	2019	2020 Emissions	2020	2020			
		(pounds)	Confidence	Comments	(pounds)	Confidence	Comments			
Major Category: Emissions Incidental to Energy Production										
Coal Use (Electric Utility)	1	125.6	High	Reductions due to controls installed, moving from coal to natural gas, unit retirements, and other strategies. Larger decreases at Xcel Energy, Minnesota Power, and Northshore Mining facilities.	94.1	High	Reductions due to controls installed, moving from coal to natural gas, unit retirements, and other strategies. Larger decreases at Xcel Energy, Minnesota Power, and Northshore Mining facilities.			
Coal Use (Commercial/Institutiona VIndustrial)	2	30.8	High	Coal use fluctuates from year to year.	33.3	High	Coal use fluctuates from year to year. Increases primarily from Southern MN Beet Sugar (+8.3 lb) with overall decrease at three American Crystal Sugar facilities (-2.8 lb)			
Volatilization (Coal Ash)	3	0.0	Very Low	This category is included because changes in pollution control equipment and the use of coal ash may make this a significant category.	0.0	Very Low	This category is included because changes in pollution control equipment and the use of coal ash may make this a significant category.			
Petroleum Refining	4	3.2	Medium	Refining mercury estimates fluctuate from year to year.	3.4	Medium	Refining mercury estimates fluctuate from year to year.			
Petroleum Product Utilization	5	47.9	Medium	LADCO created a thorough rail (locomotive and railyard) inventory for the 2017 National Emissions Inventory that updated fuel usage for locomotives and fixed errors in estimating emissions from railyards.	36.7	Medium	Small reduction in the amount of diesel fuel usage.			
Wood Combustion	6	21.8	Low		18.5		Decrease primarily due to new stack test data at one facility (Sappi cloquet, -2.3 lb) and lower wood burned at Minnesota Power - Hibbard Renewable Energy Center			
Biomass other than Wood	7	0.7	Medium		0.6	Medium				
Natural Gas Combustion	8	3.3	Medium	MN Power - Boswell Units 1 & 2 shutdown in December 2018 (~2 lb decrease).	2.9	Medium				
Asphalt Manufacturing	30	3.8	Low		4.0	Low				
Agriculture, Food, and Kindred Products	31	0.2	Low		0.2	Low				
Miscellaneous Industrial Processes	33	1.2	Low		1.1	Low				
Wood, Pulp/Paper, and Publishing Products Subtotal: Emissions In	34	3.7	Low	Primarily emissions from boilers at paper mills.	3.7	Low	Primarily emissions from boilers at paper mills.			

Subtotal: Emissions Incidental to Energy Production

% of Total State Emissions

242.1

198.5

18%

Major Category: Emissions due to the Purposeful Use of Mercury in Products

Proportional to Mercury Content of Solid Waste

Proportional to Piercury Content of Solid Waste							
Volatilization (Solid Waste Collection/Processing)		209.6	Medium	Estimated 2019 MN emissions. Compared to previous year: Waste collected/processed +0.8% Hg content from ash testing data -10%	217.2	Medium	Estimated 2020 MN emissions. Compared to previous year: Waste collected/processed +2.3% Hg content from ash testing data +1%
Incineration (On-site Household Waste)	10	30.6	Low	Estimated 2019 MN emissions. Compared to previous year: Household waste +7.1% Hg content from ash testing data -10%	27.0	Low	Estimated 2020 MN emissions. Compared to previous year: Household waste -12.9% Hg content from ash testing data +1%
Volatilization (Spills/Land Dumping)	11	33.9	Low	Primarily emissions from fluorescent lamp breakage (29.8 lb). Estimated using EPA's 2017 methodology with updated numbers for per capita emissions.	34.1	Low	Primarily emissions from fluorescent lamp breakage (30.2 lb). Estimated using EPA's 2020 methodology with updated numbers for per capita emissions.
Volatilization (Landfills)	12	2.5	Low	Estimated 2019 MN emissions. Compared to previous year: Waste landfilled +15% Hg content from ash testing data -10%	2.3	Low	Estimated 2020 MN emissions. Compared to previous year: Waste landfilled +3.3% Hg content from ash testing data +1%
Volatilization (Land Application of Compost)	13	7.2	Low	Estimated 2019 MN emissions. Compared to previous year: Waste composted -1.3% Hg content from ash testing data -10%	7.9	Low	Estimated 2020 MN emissions. Compared to previous year: Waste composted +7.5% Hg content from ash testing data +1%
				Proportional to Mercury	Content of Liq	uid Waste	
Volatilization (Land Application of Sludge)	14	0.4	Low		0.3	Low	



		Final	Final	Final	Final	Final	Final
Category	Note	2019 Emissions	2019	2019	2020 Emissions	2020	2020
		(pounds)	Confidence	Comments	(pounds)	Confidence	Comments
	1	ı	1	Recycling	Activities	ı	
Smelters/Electric Arc Furnaces (EAFs)	15.1	5.9	High	Further reductions at Gerdau Ameristeel (5 lb to 2 lb) and lower production at Prospect Foundry.	4.3	High	Reductions primarily due to lower production at Prospect Foundry and Badger Foundry.
Shredders that Recycle Cars/Appliances	15.2	3.9	Low	Further reductions at Gerdau Ameristeel (6 lb to 4 lb).	4.6	Low	Increase due to Northern Metals - Becker operating in 2020 but not 2019.
Recycling Mercury from Products within MN	16	1.2	Medium	Emissions from fluorescent lightbulb recycling. No updates to 2017 non-point inventory estimates.	1.2	Medium	Emissions from fluorescent lightbulb recycling. No updates to 2017 non-point inventory estimates.
Non-Ferrous Metal Recycling (Al/Pb/etc.)	17	1.9	Medium		1.6	Medium	
		ı		Dental I	Mercury	ı	Estimated accounts to the second state of the
Dental Preparations	18	3.2	Medium	Estimated 2019 MN nonpoint emissions. Estimated by MN- specific methods.	3.2	Medium	Estimated 2020 MN nonpoint emissions. Estimated by MN- specific methods.
Cremation	19	24.1	Medium	Estimated 2019 MN nonpoint emissions. Used the amount of cremations tracked by MDH annually and the study performed with the U of M for emission factors, ages 63+.	21.8	Medium	Estimated 2020 MN nonpoint emissions. Used the amount of cremations tracked by MDH annually and the study performed with the U of M for emission factors, ages 63+.
				Incine	ration		
Municipal Solid Waste Combustion	20	18.0	High	Great River Energy decomissioned and began demolition of their three existing refuse-derived fuel (RDF) combustion units in 2019 (~8.5 pound decrease).	12.8	High	New stack tests at Xcel Energy -Key City/Wilmarth (-4.3 lb) and additional smaller increases/decreases at multiple facilities.
Incineration (Sewage Sludge)	21.1	8.3	High		7.5	High	
Incineration (Industrial Sludge)	21.2	0.0	High		0.0	High	
Incineration (Medical Waste)	22	0.3	High		0.3	High	
Incineration (Hazardous Waste)	23	0.4	High		0.5	High	
Incineration (Industrial)	24	0.8	High		0.8	High	
	1	l		Manufacturing/Use of Non-Dent	al Mercury-Co	ntaining Produ	ucts
Mercury Product Manufacturing in MN	25	0.1	High		0.1	High	
General Laboratory Use	26	4.3	Very Low	Updated estimation methodology based on EPA's 2023 mercury inventory report that identified the amount of mercury used to make products used in a lab setting.	4.3	Very Low	Updated estimation methodology based on EPA's 2023 mercury inventory report that identified the amount of mercury used to make products used in a lab setting.
Volatilization (Dissipative Use) (Personal Care Products)	27	0.4	Low		0.4	Low	
Subtotal: Assoc		357.3	•		352.3	•	
Purposeful Use of % of Total State E	-	28%			32%		
% of Total State E	11115510115	28%			32%		
	ı	ı	ı	Major Category: Emissions Inc	idental to Ma	terial Process	
Ferrous Mining/Processing	28	676.3	High	Small production decrease across the industry from 2018- 2019 (~2m long tons less) 2019 production: ~37.1m long tons	539.4	High	Large production decrease across the industry from 2019- 2020 (~7m long tons less), new stack test data 2020 production: ~30.1m long tons
Thermal treatment of soil	29	0.00	Low		0.00	Low	
Mineral Products	32	11.7	High		12.2	High	Decrease (~1.8 lb) due to overall lower lime production at sugar beet plants. 2020 production: ~229k tons vs. 2019 production: ~273k tons
Subtotal: Emissions In		688.0			551.6		

1,287

53%

to Material Processing % of Total State Emissions

STATEWIDE EMISSIONS TOTAL

The Final 2019 mercury emissions are a combination of 2019 point source emissions and 2017 non-point source emissions with some 2019 MN-specific estimates.

50%

1,102

The Draft 2020 mercury emissions are a combination of 2020 point source emissions and 2020 non-point source emissions.

Confidence intervals: High +/- 10%; Medium +/- 25%; Low +/- 50%; Very Low +/- 100% or more.

The note numbers for each category correspond to the note numbers in the TMDL Implementation Plan Appendix 5, where descriptions of categories and estimates are



		Final	Final	Final	Final	Final	Final
Category	Note	2021	2021	2021	2022	2022	2022
		Emissions (pounds)	Confidence	Comments	Emissions (pounds)	Confidence	Comments
				Major Category: Emissions In	cidental to Er	ergy Product	ion
Coal Use (Electric Utility)	1	104.8	High	Increases due to higher coal usage at Xcel Energy - Allen S. King (+5.7 lb) and Minnesota Power - Boswell (+8.6 lb), with decreases due to retirements at Otter Tail Power (-2.7 lb) and lower coal usage at Hibbing Public Utilties (-0.9 lb).	120.6	High	Increases due to higher emission factors at Minnesota Power - Boswell (+10.8 lb) and Virginia Public Utilities (+1.7 lb), with decreases due to lower coal usage and emission factors at Xcel Energy - Sherburne (-3.4 lb).
Coal Use (Commercial/Institutiona VIndustrial)	2	30.6	High	Primarily emissions from coal use at sugar beet processing facilities (~30 lb). Decrease due to overall lower coal usage at sugar beet processing facilities (~2.4 lb).	36.8	High	Primarily emissions from coal use at sugar beet processing facilities (~36.2 lb). Increase due to overall greater coal usage at sugar beet processing facilities (+6.2 lb).
Volatilization (Coal Ash)	3	0.0	Very Low	This category is included because changes in pollution control equipment and the use of coal ash may make this a significant category.	0.0	Very Low	This category is included because changes in pollution control equipment and the use of coal ash may make this a significant category.
Petroleum Refining	4	3.3	Medium	Refining mercury estimates fluctuate from year to year.	3.5	Medium	Refining mercury estimates fluctuate from year to year.
Petroleum Product Utilization	5	42.7	Medium	Utilization mercury emissions vary from year to year generally based on diesel fuel usage.	40.4	Medium	Utilization mercury emissions vary from year to year generally based on diesel fuel usage.
Wood Combustion	6	18.6	Medium	Increase primarily due to new stack test data at two facilities (Sappi Cloquet, +3.9 lb) (Hedstrom Lumber, +1.8 lb).	21.3	Medium	Decrease primarily due to new stack test data at one facility (Sappi Cloquet, -1.8 lb)
Biomass other than Wood	7	0.6	Medium		0.4	Medium	
Natural Gas Combustion	8	2.8	Medium		3.3	Medium	
Asphalt Manufacturing	30	4.1	Low		3.9	Low	
Agriculture, Food, and Kindred Products	31	0.1	Low		0.4	Low	
Miscellaneous Industrial Processes	33	1.0	Low		0.9	Low	
Wood, Pulp/Paper, and Publishing Products Subtotal: Emissions In	34	1.9	Low	Primarily emissions from boilers at paper mills.	3.9	Low	

Subtotal: Emissions Incidental to Energy Production

% of Total State Emissions

210.5

235.3

20%

Major Category: Emissions due to the Purposeful Use of Mercury in Products

Proportional to Mercury Content of Solid Waste

	Troportional to Troportion of Ootild Waste						
Volatilization (Solid Waste Collection/Processing)	9	184.1	Medium	Estimated 2021 MN emissions. Compared to previous year: Waste collected/processed +3.1% Hg content from ash testing data -18%	181.3	Medium	Estimated 2022 MN emissions. Compared to previous year: Waste collected/processed +2.0% Hg content from ash testing data -4%
Incineration (On-site Household Waste)	10	20.6	Low	Estimated 2021 MN emissions. Compared to previous year: Household waste -7.2% Hg content from ash testing data -18%	19.0	Low	Estimated 2022 MN emissions. Compared to previous year: Household waste -6.8% Hg content from ash testing data -4%
Volatilization (Spills/Land Dumping)	11	34.1	Low	Primarily emissions from fluorescent lamp breakage (30.2 lb). Estimated using EPA's 2020 methodology with updated numbers for per capita emissions.	34.1	Low	Primarily emissions from fluorescent lamp breakage (30.2 lb). Estimated using EPA's 2020 methodology with updated numbers for per capita emissions.
Volatilization (Landfills)	12	1.7	Low	Estimated 2021 MN emissions. Compared to previous year: Waste landfilled +4.2% Hg content from ash testing data -18%	2.3	Low	Estimated 2022 MN emissions. Compared to previous year: Waste landfilled -3.8% Hg content from ash testing data -4%
Volatilization (Land Application of Compost)	13	6.4	Low	Estimated 2021 MN emissions. Compared to previous year: Waste composted -1.4% Hg content from ash testing data -18%	7.4	Low	Estimated 2022 MN emissions. Compared to previous year: Waste composted +20.0% Hg content from ash testing data -4%
-				Proportional to Mercury	Content of Liq	uid Waste	
Volatilization (Land Application of Sludge)	14	0.3	Low		0.3	Low	



		Final	Final 2021	Final	Final	Final	Final 2022
Category	Note	2021 Emissions		2021	2022 Emissions	2022	
		(pounds)	Confidence	Comments	(pounds)	Confidence	Comments
				Recycling	Activities		
Smelters/Electric Arc Furnaces (EAFs)	15.1	2.3	High	Reduction due to the Gerdau Ameristeel EAF not operating in 2021 (-2.1 lb) with small increases at Prospect Foundry, Badger Foundry, and Northern Iron & Machine.	2.2	High	
Shredders that Recycle Cars/Appliances	15.2	1.5	Low	Reduction due to the Gerdau Ameristeel EAF not operating in 2021 (-3.6 lb) with small increase at Northern Metals - Becker (+0.5 lb).	1.3	Low	
Recycling Mercury from Products within MN	16	1.2	Medium	Emissions from fluorescent lightbulb recycling. No updates to 2017 non-point inventory estimates.	1.2	Medium	Emissions from fluorescent lightbulb recycling. No updates to 2017 non-point inventory estimates.
Non-Ferrous Metal Recycling (Al/Pb/etc.)	17	1.8	Medium		1.8	Medium	
	1	1	1	Dental I	Mercury	1	
Dental Preparations	18	3.2	Medium	Estimated 2021 MN nonpoint emissions. Estimated by MN- specific methods.	3.2	Medium	
Cremation	19	15.7	Medium	Estimated 2021 MN nonpoint emissions. Used the amount of cremations tracked by MDH annually and the study performed with the U of M for emission factors, ages 63+.	12.2	Medium	Estimated 2022 MN nonpoint emissions. Used the amount of cremations tracked by MDH annually and the study performed with the U of M for emission factors, ages 63+.
			1	Incine	ration	1	
Municipal Solid Waste Combustion	20	23.3	High	New stack tests at Hennepin Energy Recovery Center (+15.3 lb) and at Xcel Energy - Red Wing (-2.9 lb) with additional smaller increases/decreases at multiple facilities.	13.1	High	New stack tests at Hennepin Energy Recovery Center (-16 lb) with additional smaller increases/decreases at multiple facilities.
Incineration (Sewage Sludge)	21.1	8.5	High		8.4	High	
Incineration (Industrial Sludge)	21.2	0.0	High		0.0	High	
Incineration (Medical Waste)	22	0.7	High		0.8	High	
Incineration (Hazardous Waste)	23	1.1	High		0.0	High	Emissions were previously from the incinerator at a 3M Cottage Grove facility which was permanently shutdown.
Incineration (Industrial)	24	0.8	High		0.6	High	
		•	•	Manufacturing/Use of Non-Dent	al Mercury-Co	ntaining Produ	ıcts
Mercury Product Manufacturing in MN	25	0.1	High		0.1	High	
General Laboratory Use	26	4.3	Very Low	Updated estimation methodology based on EPA's 2023 mercury inventory report that identified the amount of mercury used to make products used in a lab setting.	4.3	Very Low	Updated estimation methodology based on EPA's 2023 mercury inventory report that identified the amount of mercury used to make products used in a lab setting.
Volatilization (Dissipative Use) (Personal Care Products)	27	0.4	Low		0.4	Low	
Subtotal: Assoc		312.3	·		294.0	·	
Purposeful Use of	-						
% of Total State E	11115510115	26%			25%		
				Major Category: Emissions Inc	idental to Ma	terial Process	sing
Eoreena				Large production increase across the industry from 2020-			Large production decrease across the industry from 2021-
Ferrous Mining/Processing	28	681.8	High	2021 (~8.5m long tons more), new stack test data 2021 production: ~38.7m long tons	622.4	High	2022 (~6.8m long tons less), new stack test data 2022 production: ~31.9m long tons
Thermal treatment of soil	29	0.00	Low		0.00	Low	
Mineral Products	32	11.4	High		12.9	High	
Subtotal: Emissions In to Material Pro	cessing		1		635.3	1	
% of Total State E	missions	57%			55%		
STATEWIDE EMISSION	STATEWIDE EMISSIONS TOTAL				1,165		

The Draft 2021 mercury emissions are a combination of 2021 point source emissions and 2020 non-point source emissions with some 2021 MN-specific estimates. The Draft 2022 mercury emissions are a combination of 2022 point source emissions and 2020 non-point source emissions with some 2022 MN-specific estimates. Confidence intervals: High +/- 10%; Medium +/- 25%; Low +/- 50%; Very Low +/- 100% or more.

The note numbers for each category correspond to the note numbers in the IMDL Implementation Plan Appendix 5, where descriptions of categories and estimates are



		Final	Final	Final	Draft	Draft	Draft
Category	Note	2023	2023	2023	2024	2024	2024
outago, y	11010	Emissions (pounds)	Confidence	Comments	Emissions (pounds)	Confidence	Comments
				Major Category: Emissions In	cidental to Er	ergy Product	ion
Coal Use (Electric Utility)	1	117.8	High	Small decrease due to Unit 1 at Virginia Public Utilities not operating (-2.2 lb from 2022).	78.2	High	Decreases due to retirements and lower utilization at Xcel Energy - Sherburne (-40 lb).
Coal Use (Commercial/Institutiona VIndustrial)	2	38.2	High	Primarily emissions from coal use at sugar beet processing facilities (~38 lb).	37.7	High	Primarily emissions from coal use at sugar beet processing facilities (~37.5 lb).
Volatilization (Coal Ash)	3	0.0	Very Low	This category is included because changes in pollution control equipment and the use of coal ash may make this a significant category.	0.0	Very Low	This category is included because changes in pollution control equipment and the use of coal ash may make this a significant category.
Petroleum Refining	4	0.8	Medium	Refining estimates fluctuate from year to year. Decrease at Alliance Pipeline - Albert Lea 25A (-2.9 lb).	0.7	Medium	Refining estimates fluctuate from year to year
Petroleum Product Utilization	5	37.7	Medium	Utilization mercury emissions vary from year to year generally based on diesel fuel usage.	38.7	Medium	Utilization mercury emissions vary from year to year generally based on diesel fuel usage.
Wood Combustion	6	23.2	Medium	Increase primarily due to new AP-42 emission factors for wood combustion at Minnesota Power - Hibbard Renewable Energy Center (+2.2 lb)	24.0	Medium	
Biomass other than Wood	7	0.3	Medium		0.3	Medium	
Natural Gas Combustion	8	3.6	Medium		3.6	Medium	
Asphalt Manufacturing	30	3.8	Low		3.9	Low	
Agriculture, Food, and Kindred Products	31	0.4	Low		0.4	Low	
Miscellaneous Industrial Processes	33	1.5	Low		1.3	Low	
Wood, Pulp/Paper, and Publishing Products	34	3.7	Low		4.0	Low	

Subtotal: Emissions Incidental to Energy Production % of Total State Emissions

231.0 19%

192.6

17%

${\bf Major\ Category:\ Emissions\ due\ to\ the\ Purposeful\ Use\ of\ Mercury\ in\ Products}$

Proportional to Mercury Content of Solid Waste Estimated 2023 MN emissions. Compared to previous Volatilization (Solid 9 186.3 Waste Medium 186.3 Medium TBD, updated information not yet available. Waste collected/processed +2.8% Collection/Processing) Hg content from ash testing data -0% Estimated 2022 MN emissions. Compared to previous Incineration (On-site year: 10 18.5 18.5 TBD, updated information not yet available. Household Waste) Household waste -0.0% Hg content from ash testing data -0% Primarily emissions from fluorescent lamp breakage (30.2 Volatilization (Spills/Land 11 34.1 Low lb). Estimated using EPA's 2020 methodology with updated 34.1 Low TBD. updated information not yet available. Dumping) numbers for per capita emissions. Estimated 2022 MN emissions. Compared to previous year: Volatilization (Landfills) 2.7 TBD, updated information not yet available. Low Waste landfilled +5.0% Hg content from ash testing data -0% Estimated 2022 MN emissions. Compared to previous Volatilization (Land vear: TBD, updated information not yet available. 7.5 Low Application of Compost) Waste composted +1.0% Hg content from ash testing data -0%

Volatilization (Land Application of Sludge)

14 0.4 Low 0.4 Low



		Final	Final 2023	Final	Draft	Draft	Draft 2024		
Category	Note	2023 Emissions		2023	2024 Emissions	2024	2024		
		(pounds)	Confidence	Comments	(pounds)	Confidence	Comments		
Recycling Activities									
Smelters/Electric Arc Furnaces (EAFs)	15.1	2.4	High		2.3	High			
Shredders that Recycle Cars/Appliances	15.2	8.1	Medium	New stack test data, from May 2021, for Northern Metals Becker. Retested in November 2024, using controls, which brings emission estimates down to ~1.5 lb.	8.8	Medium	New stack test data, from May 2021, for Northern Metals Becker. Retested in November 2024, using controls, which brings emission estimates down to ~1.5 lb.		
Recycling Mercury from Products within MN	16	1.2	Medium		1.2	Medium			
Non-Ferrous Metal Recycling (Al/Pb/etc.)	17	1.7	Medium		1.7	Medium			
	1	l	l	Dental i	Mercury	l			
Dental Preparations	18	3.2	Medium		3.2	Medium			
Cremation	19	12.0	Medium		12.0	Medium			
	,			Incine	ration				
Municipal Solid Waste Combustion	20	12.0	High		13.2	High			
Incineration (Sewage Sludge)	21.1	6.3	High		8.5	High			
Incineration (Industrial Sludge)	21.2	0.0	High		0.0	High			
Incineration (Medical Waste)	22	1.1	High		1.1	High			
Incineration (Hazardous Waste)	23	0.0	High		0.0	High			
Incineration (Industrial)	24	0.7	High		0.8	High			
	1	1	1	Manufacturing/Use of Non-Dent	al Mercury-Co	ntaining Produ	ucts		
Mercury Product Manufacturing in MN	25	0.0	High		0.0	High			
General Laboratory Use	26	4.3	Very Low	Updated estimation methodology based on EPA's 2023 mercury inventory report that identified the amount of mercury used to make products used in a lab setting.	4.3	Very Low	Updated estimation methodology based on EPA's 2023 mercury inventory report that identified the amount of mercury used to make products used in a lab setting.		
Volatilization (Dissipative Use) (Personal Care Products)	27	0.4	Low		0.4	Low			
Subtotal: Assoc		302.9			307.0				
Purposeful Use of % of Total State E		26%			28%				
70 01 10 tat 0 tat 0 E	11113310113	2070			2070				
		1	ı	Major Category: Emissions Inc	idental to Ma	terial Process			
Ferrous Mining/Processing	28	638.1		Moderate production increase across the industry from 2022-2023 (~3.3m long tons more) 2023 production: ~35.2m long tons	598.1		Small production decrease across the industry from 2023- 2024 (~0.5m long tons less) 2024 production: ~34.7m long tons		
Thermal treatment of soil	29	0.00			0.00				
Mineral Products	32	15.7		Small increase due to the triennial emissions reporting schedule.	12.6				
Subtotal: Emissions In to Material Pro		653.8			610.7				
% of Total State E	missions	55%			55%				
STATEWIDE EMISSIONS TOTAL		1,188			1,110				

The Draft 2023 mercury emissions are a combination of 2023 point source emissions and 2020 non-point source emissions with some 2023 MN-specific estimates.

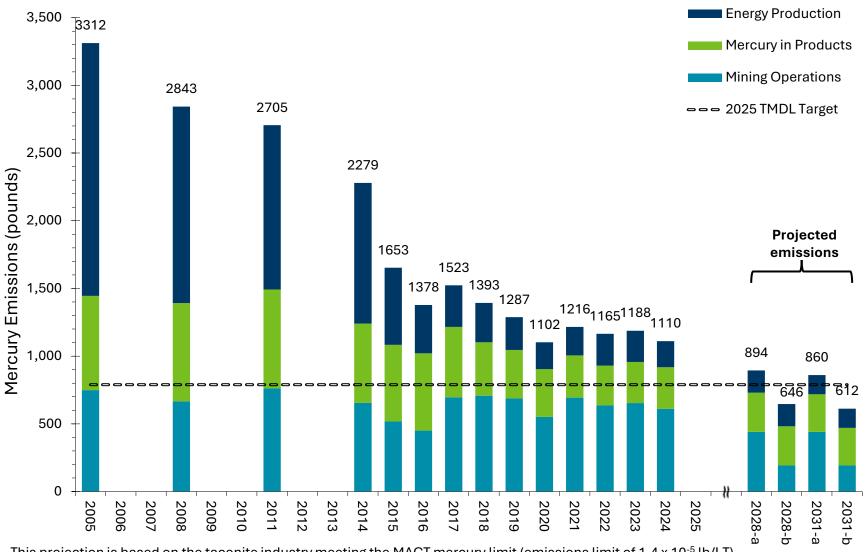
The Draft 2024 mercury emissions are...

Confidence intervals: High +/- 10%; Medium +/- 25%; Low +/- 50%; Very Low +/- 100% or more.

The note numbers for each category correspond to the note numbers in the IMDL Implementation Plan Appendix 5, where descriptions of categories and estimates are

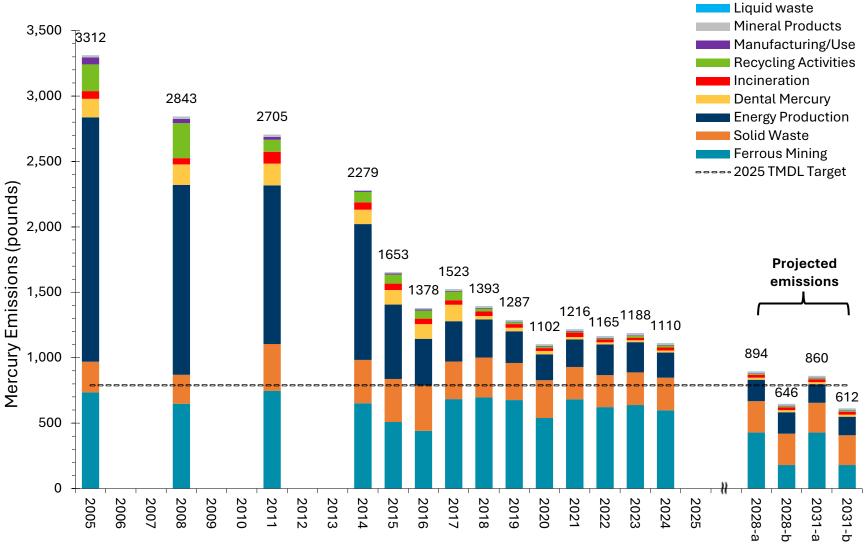


Mercury Emissions Projection



- a This projection is based on the taconite industry meeting the MACT mercury limit (emissions limit of 1.4 x 10⁻⁵ lb/LT).
- b This projection is based on the taconite industry meeting the required 72% reduction specified in Minn. R. 7007.0502.

MINNESOTA POLLUTION CONTROL AGENCY



- a This projection is based on the taconite industry meeting the MACT mercury limit (emissions limit of 1.4 x 10⁻⁵ lb/LT).
- b This projection is based on the taconite industry meeting the required 72% reduction specified in Minn. R. 7007.0502.