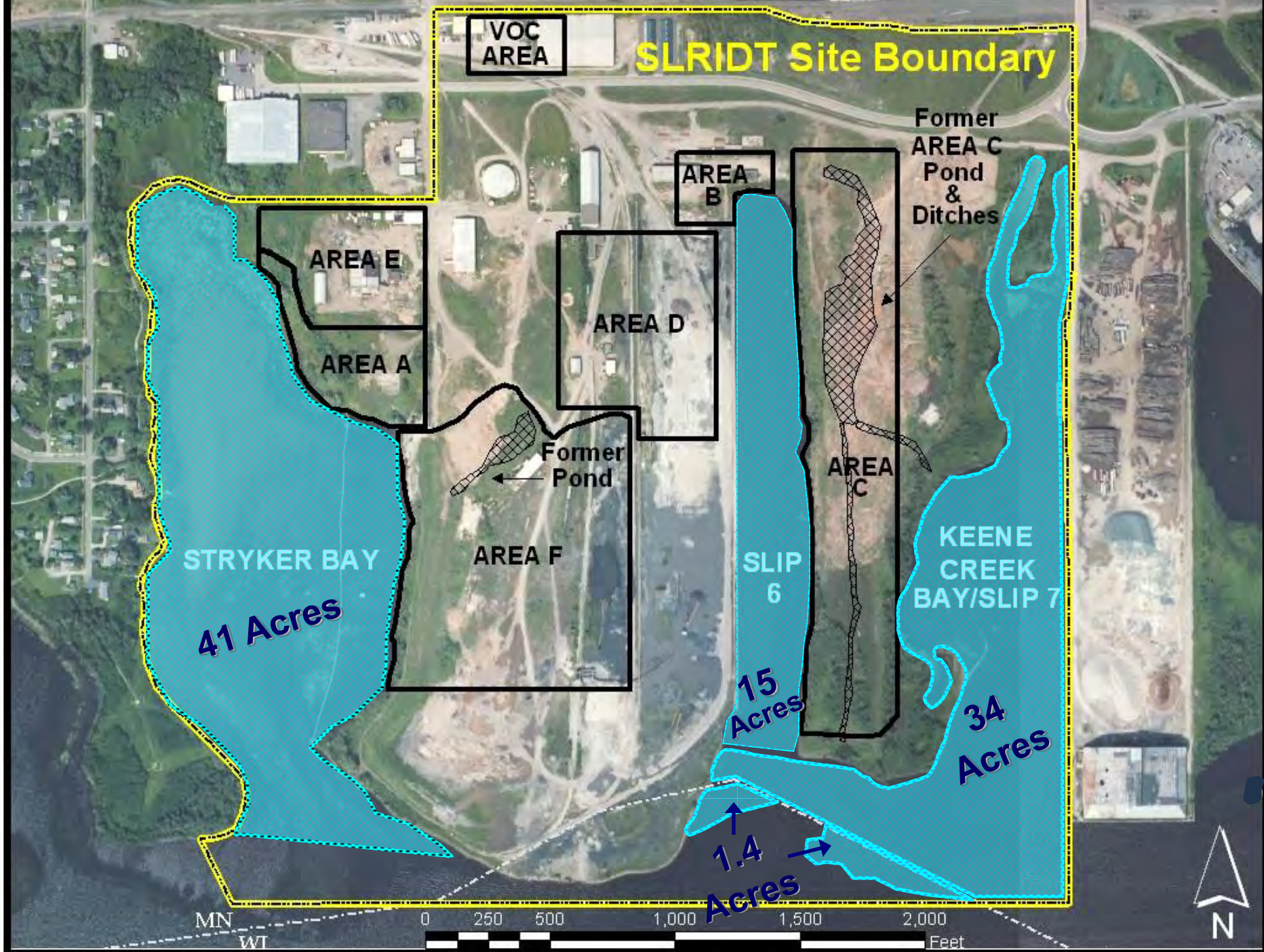


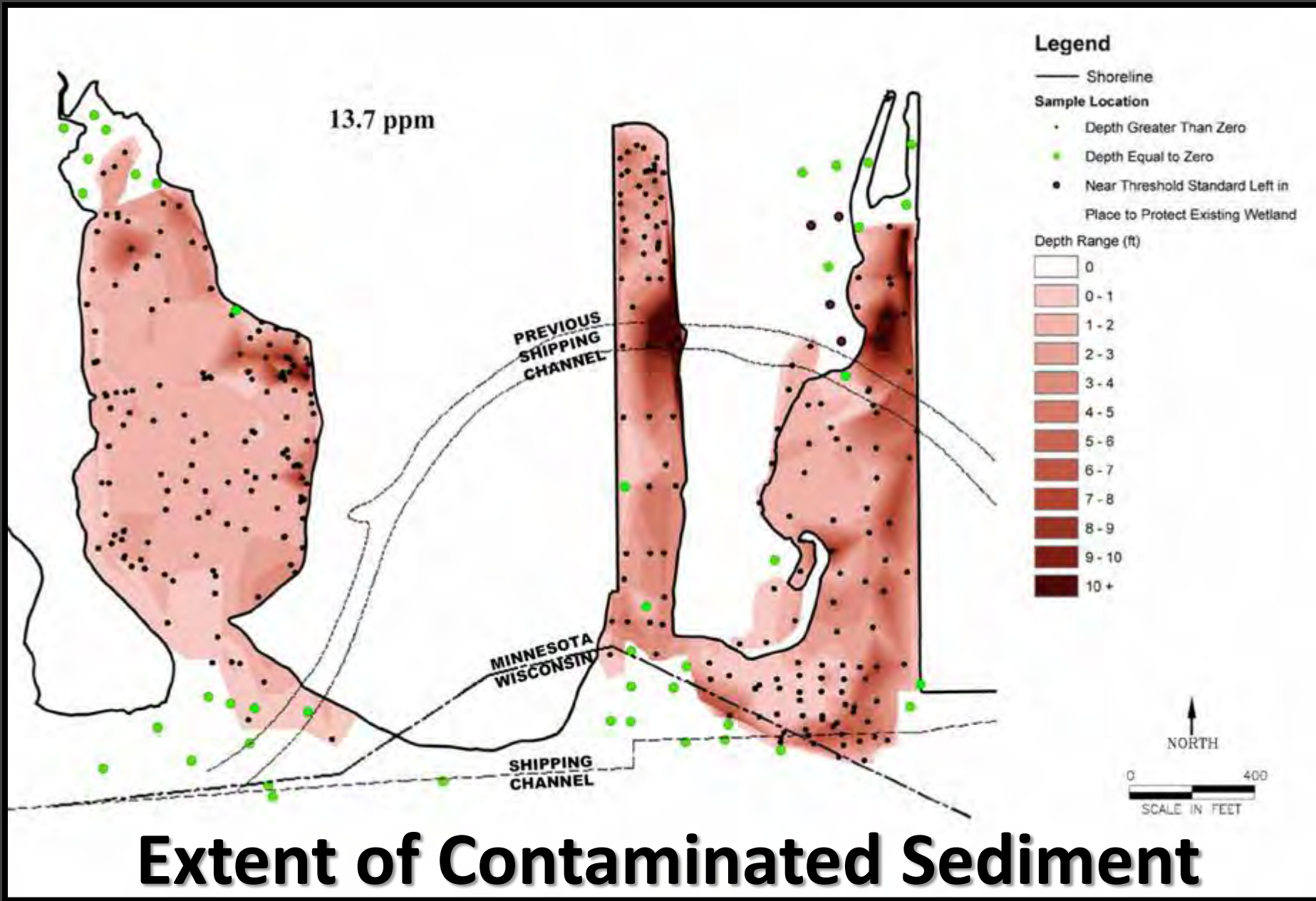
St. Louis River/Interlake/Duluth Tar Site (SLRIDT)

Remedy Construction Activities

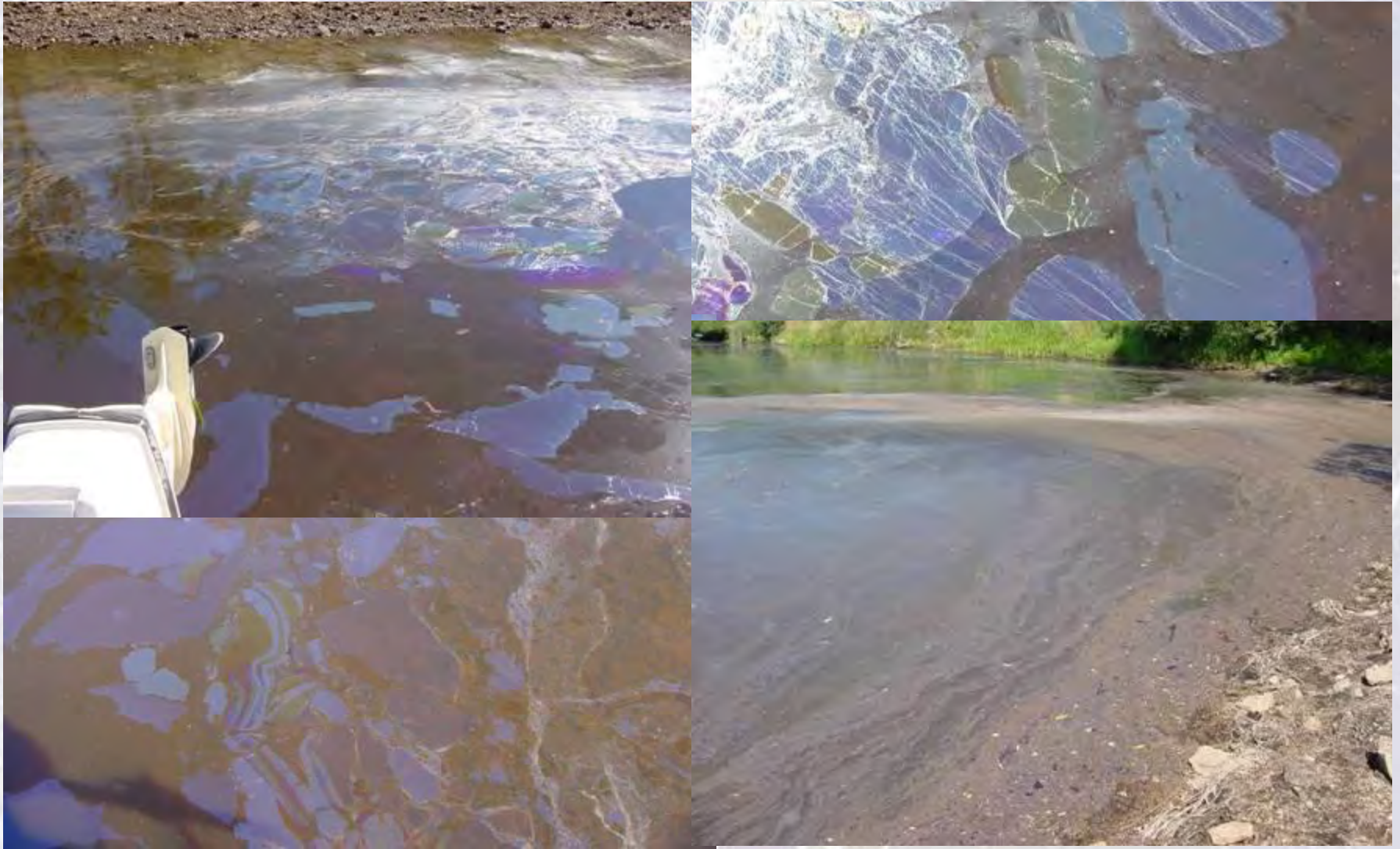








Stryker Bay Oil Blooms



Stakeholder Process

- **MPCA & RPs sought input from a broad group of stakeholders**
- **Meetings to discuss new information and the remedy implications**
 - **A wide range of issues were discussed**

Flow through Cap Summary

- 2015 National Assessment (CONC) is 1.4 to 1.6 mg/l
- 15th Statewide Assessment (CONC) is 1.4 to 1.6 mg/l
- 15th Statewide Assessment (CONC) is 1.4 to 1.6 mg/l
- National City and New Orleans are in the 15th Statewide Assessment (CONC) is 1.4 to 1.6 mg/l
- National City and New Orleans are in the 15th Statewide Assessment (CONC) is 1.4 to 1.6 mg/l





Participants that Helped Shape the Remedy

- Minnesota Department of Natural Resources
- Minnesota Department of Health
- US Fish and Wildlife Service
- US Environmental Protection Agency
- US Environmental Protection Agency Great Lakes Natl. Program Office
- US Army Corp of Engineers
- Fond du Lac Band of Lake Superior Chippewa
- 1854 Authority
- National Oceanic and Atmospheric Administration
- City of Duluth
- Responsible Parties and their consultants
- SLRIDT Community Work Group
- Metropolitan Interstate Committee
- Harbor Technical Advisory Committee
- St. Louis River Citizens Action Committee
- Spirit Valley Economic Development Association
- Community Associations
- Hallett Dock Company
- Stryker Bay Residents
- Landowners and Neighbors
- Neighboring Communities
- Nationally-recognized dredging, capping and sediment remediation experts

Best approach is a combination of cleanup methods

Dredge to defined elevation targeting all contamination. Backfill for habitat and bathymetry

Shoreline buffer zone

Dredge wetland

Cap and surcharge as necessary to mitigate and restore habitat

Dredged sediment stored in CAD capped with habitat

Shoreline buffer zone

Cap wetland

Cap in place

Potential draft shipping access

Slope, substrate & vegetation mitigation area

Dredge WI waters and Navigation channel

SLRIDT

Dredge/Cap Hybrid Alternative

0 250 500 1,000 1,500 2,000 Feet

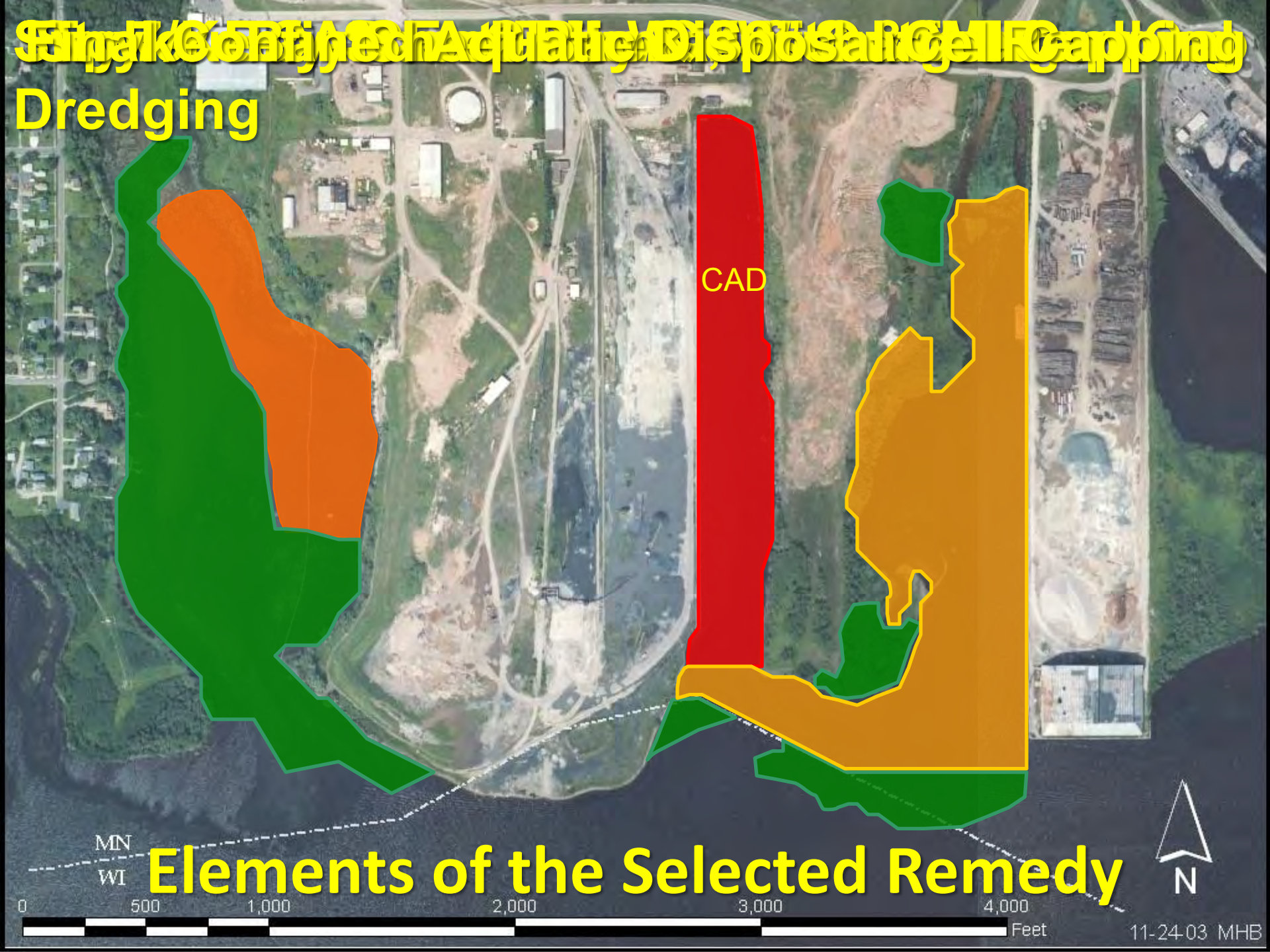
MN
WI



Construction of the Dredge/Cap Hybrid Remedy

Minnesota Pollution
Control Agency





Sludge Containment
Dredging

CAD

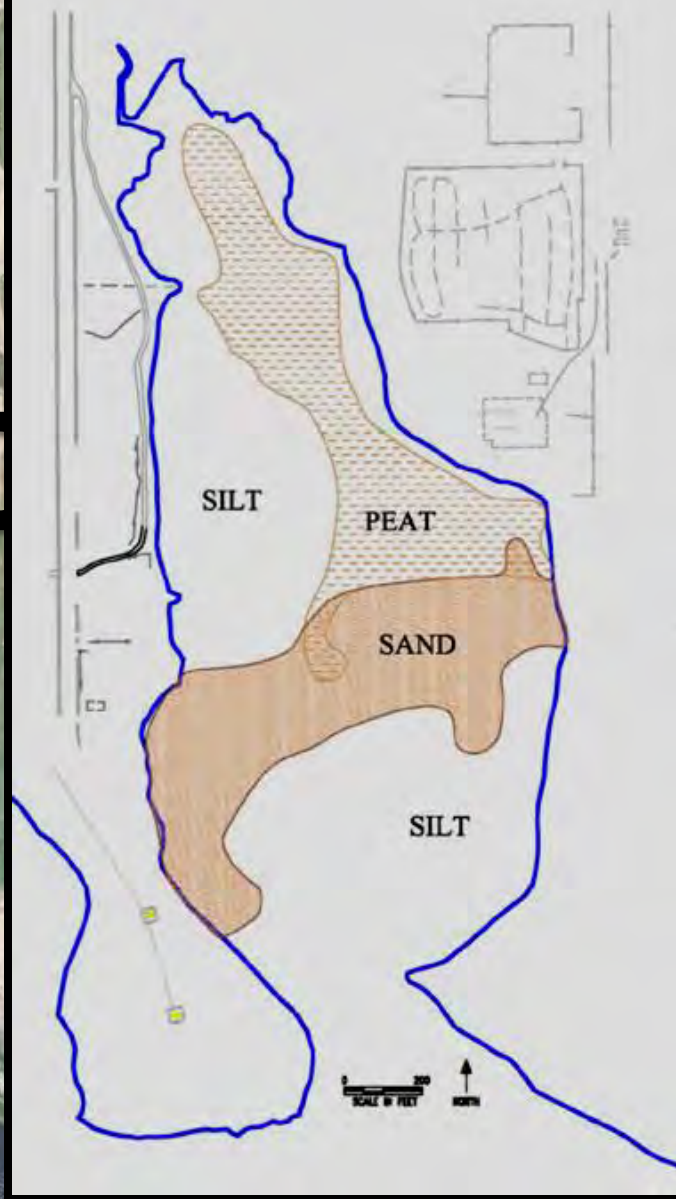
Elements of the Selected Remedy



2006



C



er Bay
rcharge
action

MN
WI



0 500 1,000 2,000 3,000 4,000 Feet

11-24-03 MHB



Sheet Pile Wall Installation





Capping with Spreader Barge

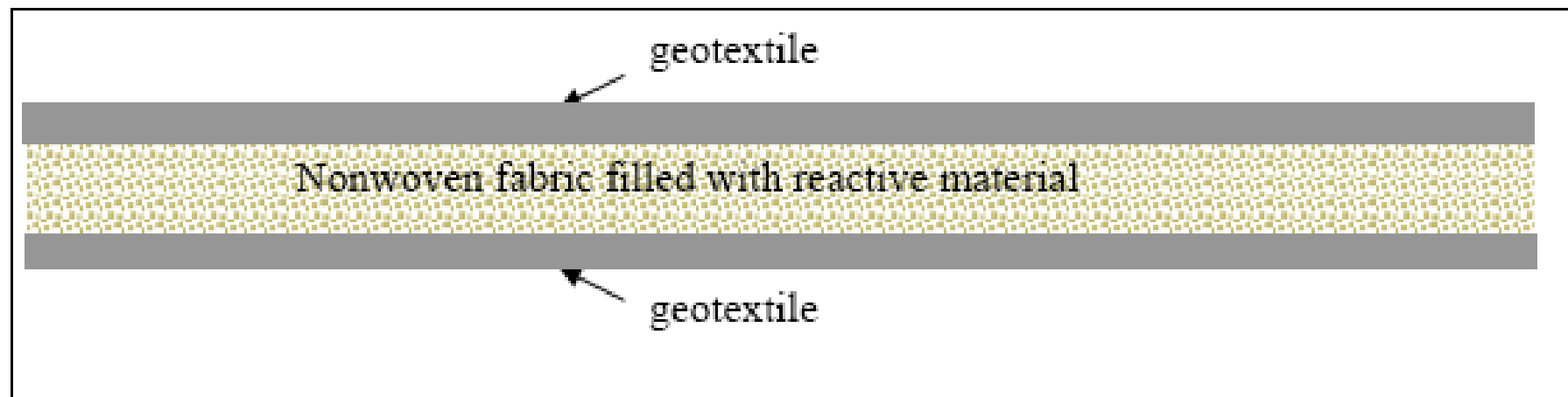
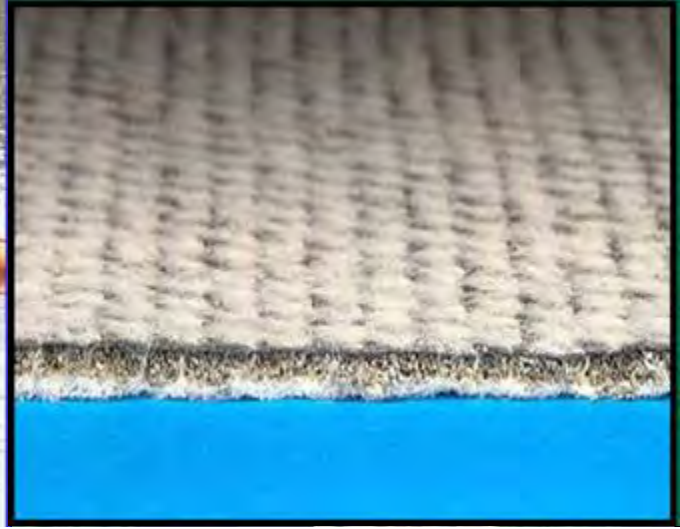
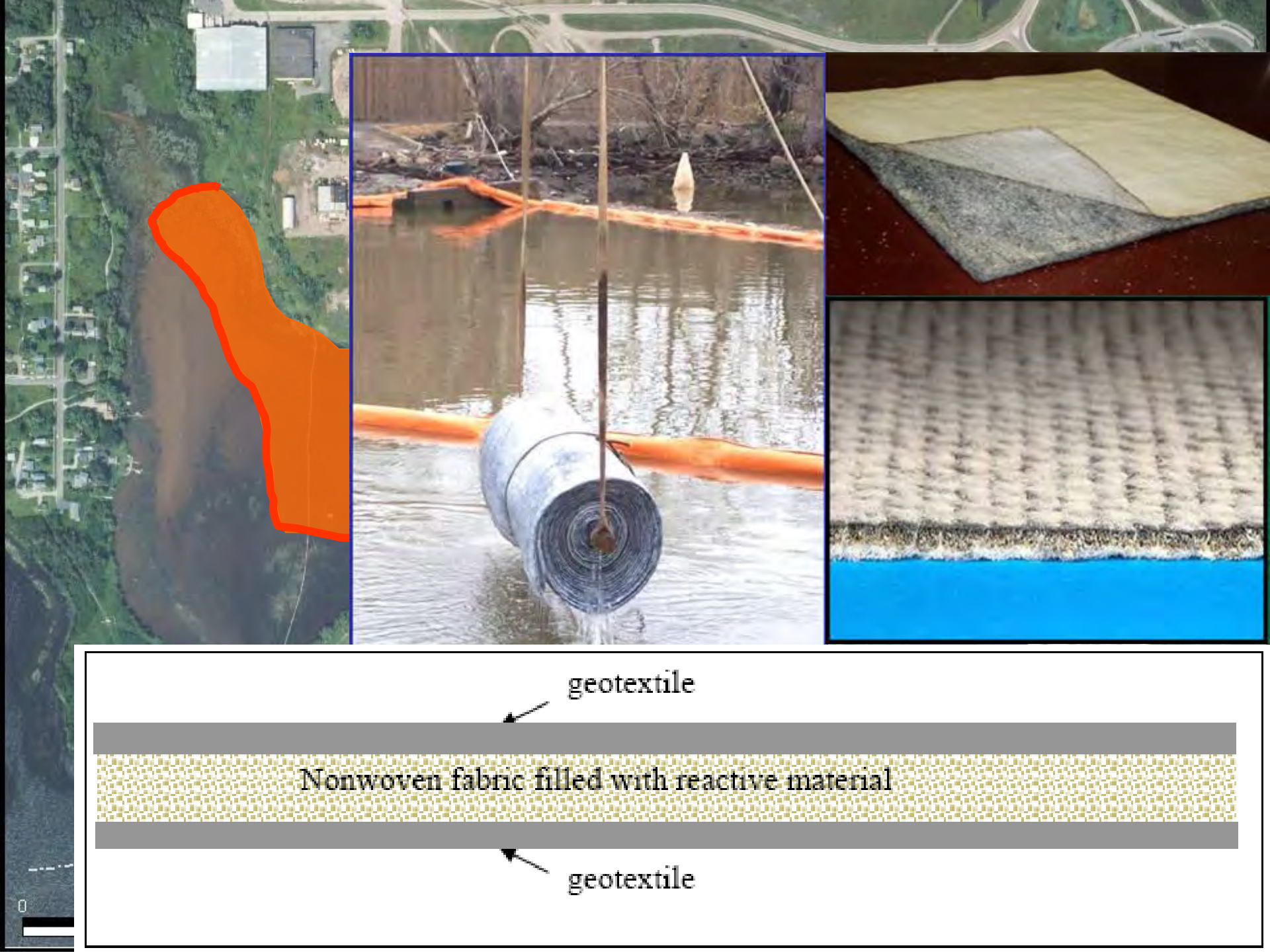
Spreader Barge Movement Trace

Lift 1 Summary – 8/21/2006
Sub-Aqueous Cap Core Samples
Stryker Bay - Duluth, MN

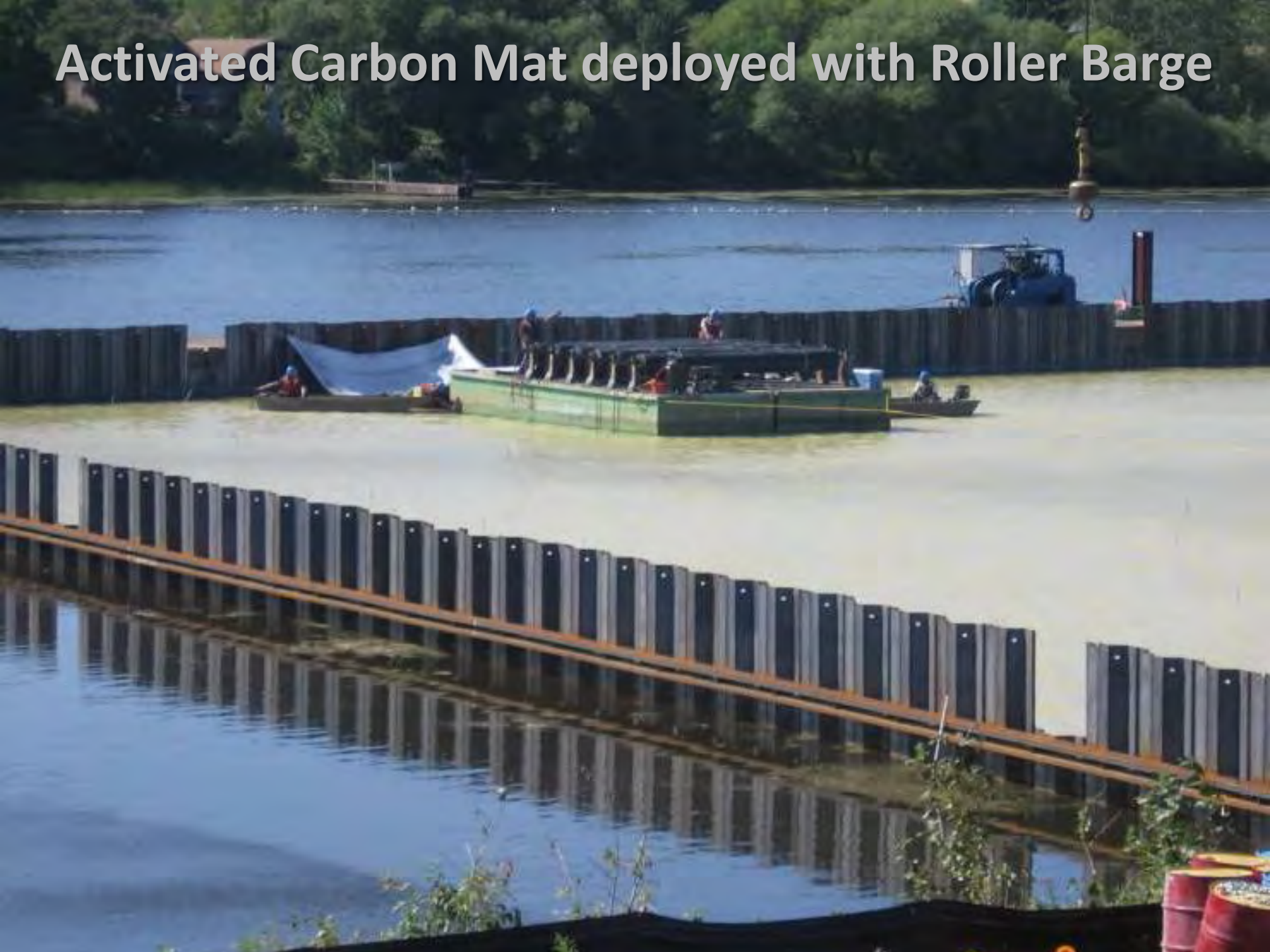




First Lift of Cap Sand



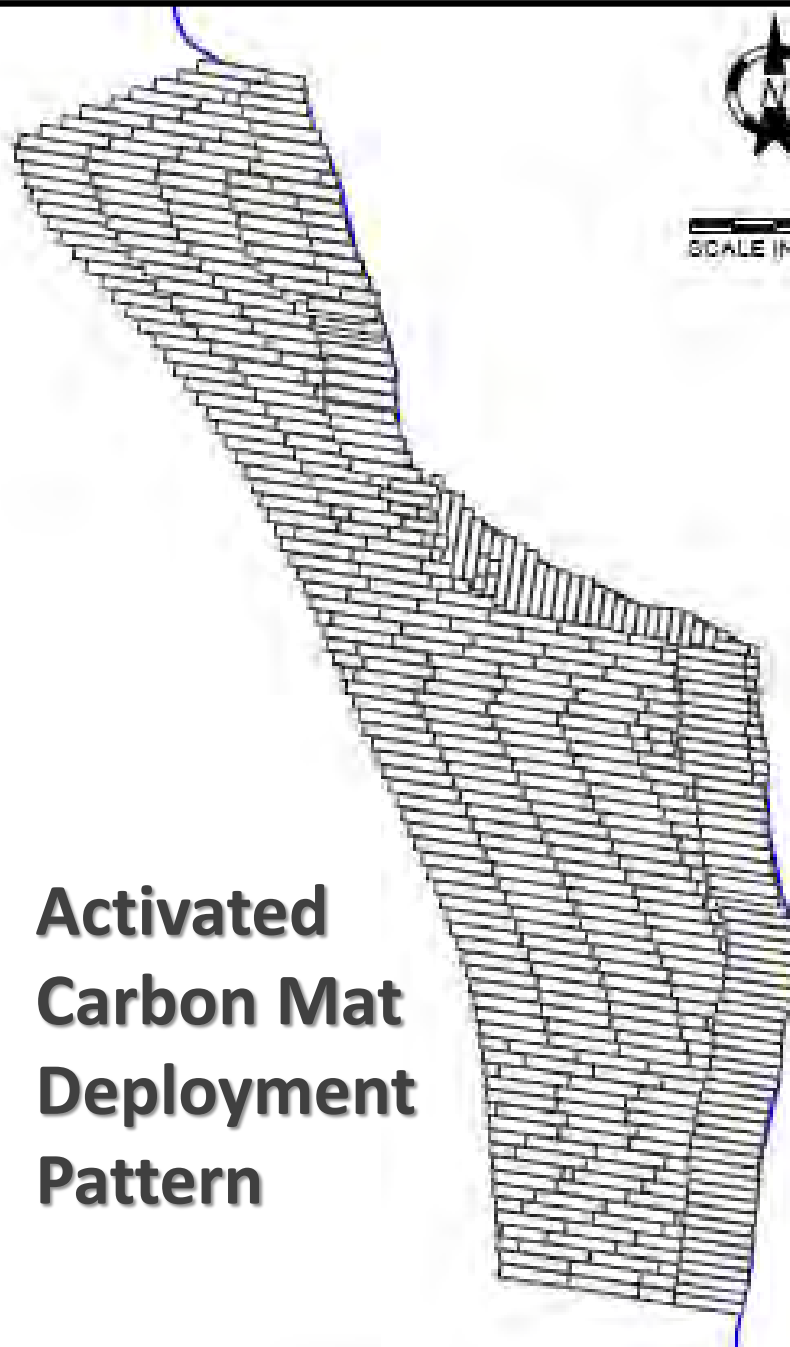
Activated Carbon Mat deployed with Roller Barge







SCALE IN FEET



**Activated
Carbon Mat
Deployment
Pattern**





Land Based Cap Placement

Placing Cap & Surcharge Material





Installing Sheet Pile Wall Tie-backs



Adding Surcharge Material

10/27/2006

Full Cap & Surcharge



Cap and Surcharge Area





CAD

CAD End Dike Construction

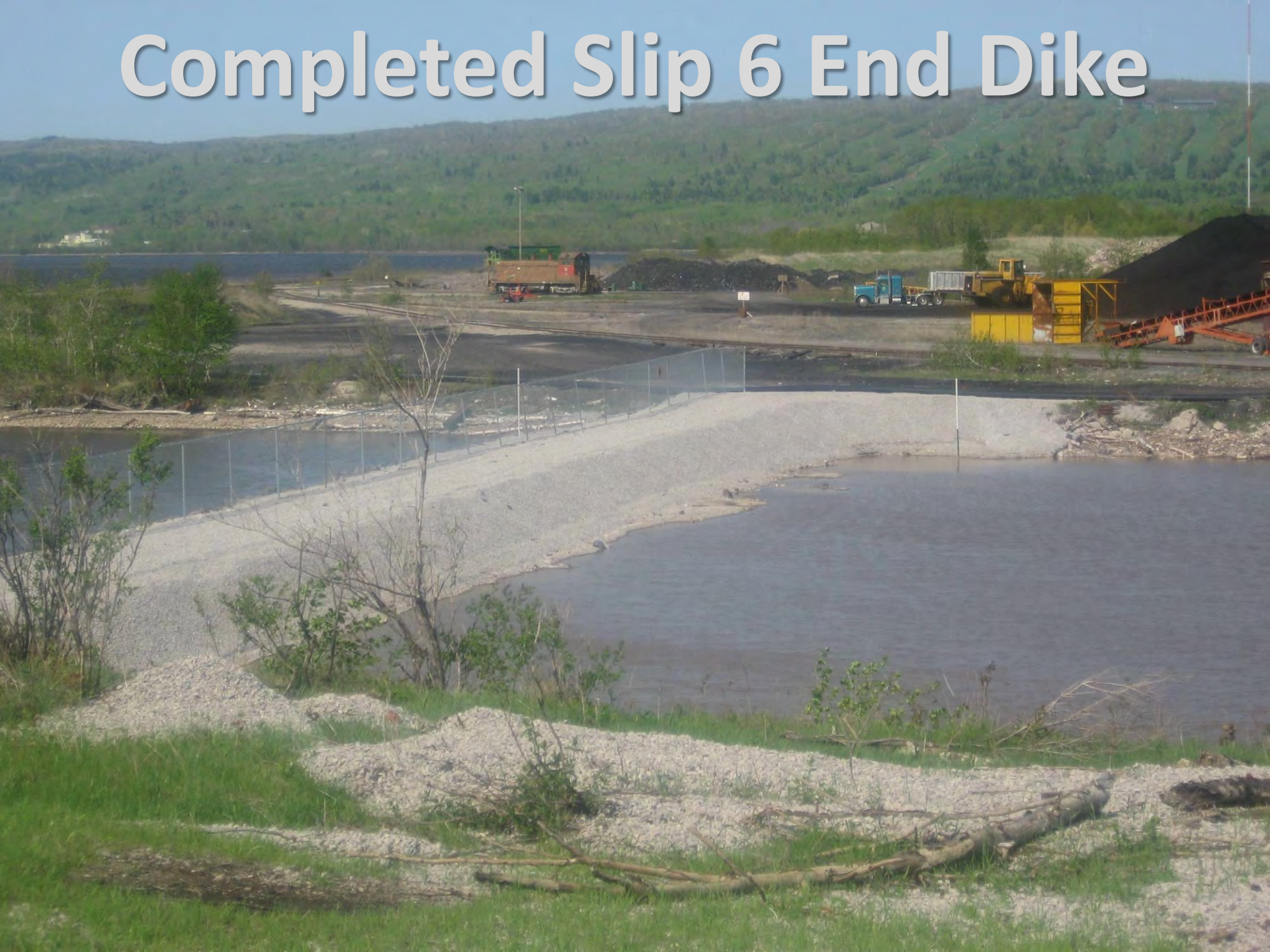






**Clay Mat & Ballast
Installation**

Completed Slip 6 End Dike





10/16/2006

2007

CAD

Stryker Bay Dredging

MN
WI



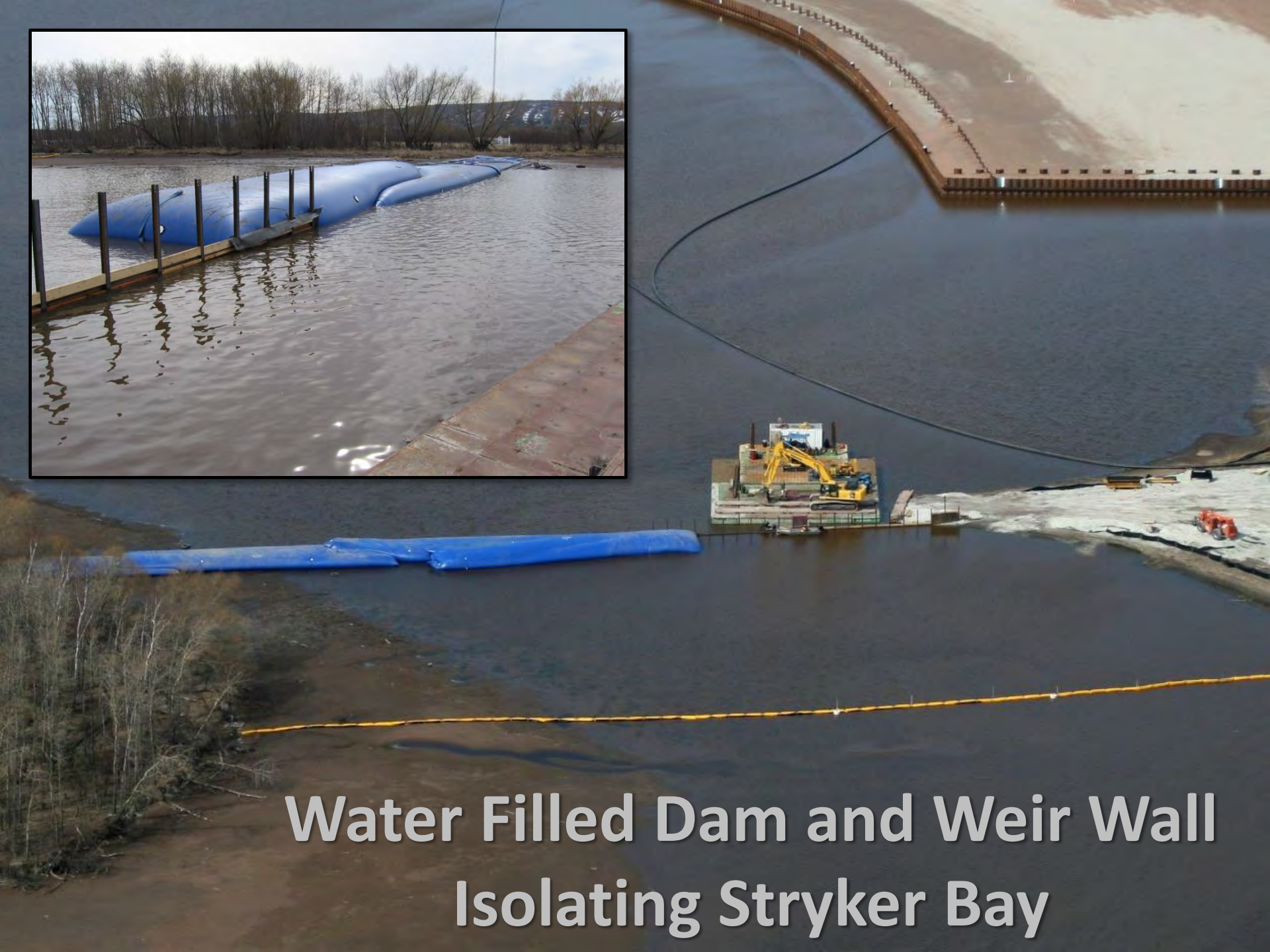
0 500 1,000 2,000 3,000 4,000 Feet

11-24-03 MHB

Best Technology Water Treatment Plant



May 3, 2007



**Water Filled Dam and Weir Wall
Isolating Stryker Bay**

Aquatic Vegetation Harvesting



07/16/2007

Herding Fish out of Work Areas

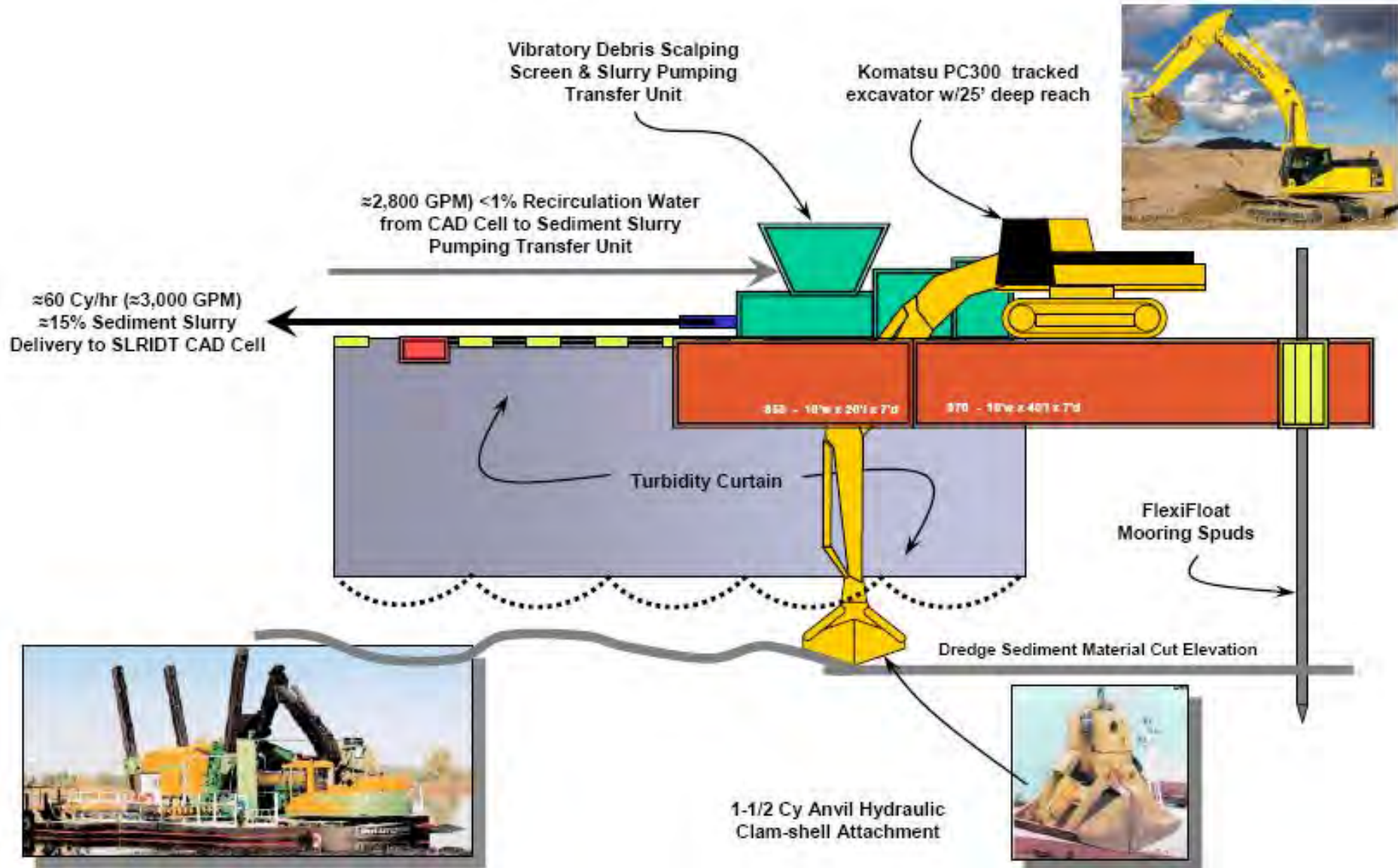


Debris Removal from Stryker Bay



06/23/2007

Mechanical/Hydraulic Hybrid Dredge













Mechanical Dredging with Hydraulic Transport

Dredge Material Placement In CAD With Tremi Barge





08/07/2007

24 Hour Dredge Operations



Post Dredge Cover Application



11/19/2007



CAD

North & South Wetland Excavations

MN
WI

0 500 1,000 2,000 3,000 4,000 Feet



North Wetland Excavation



06/26/2007

South Wetland Area



2008

Dredge Wisconsin & Nav. Channel

CAD



MN
WI



0 500 1,000 2,000 3,000 4,000 Feet

11-24-03 MHB



07/28/2008



08/10/2008

Deep Water Dredging With Hydraulic Transport





10/24/2008

Land Based & Water Based Capping



MN
WI





09/21/2008

Capping with Spreader Barge

Land Based Capping Installing Root Barrier



08/19/2008



08/19/2008



09/16/2008

Installing Root Barrier in Cap



09/27/2008

Capping Slip 7 Flats





Armor Material Placement

0 500 1,000 2,000 3,000 4,000 Feet



Staging Armor Materials





Placing Cap Armor Layer



06/02/2008

2009

CAD

Remove Sheet Pile & Surcharge



0 500 1,000 2,000 3,000 4,000 Feet

11-24-03 MHB



**Sheet Pile & Surcharge
to be Removed**



08/03/2009



08/06/2009



08/04/2009



08/04/2009

Cutting Sheet Pile Sections

Removing Sheet Pile sections



08/24/2009

Capping Over Sheet Pile Cut



08/28/2009

Removing Surcharge to leave Final Cap



09/11/2009

Surveying final Cap Elevation



09/08/2009

Capped Area After Surcharge Removal



10/01/2009

Complete Cap Construction and Armoring



MN
WI



0 500 1,000 2,000 3,000 4,000 Feet

11-24-03 MHB

Placing Cap Armor Material



07/06/2009



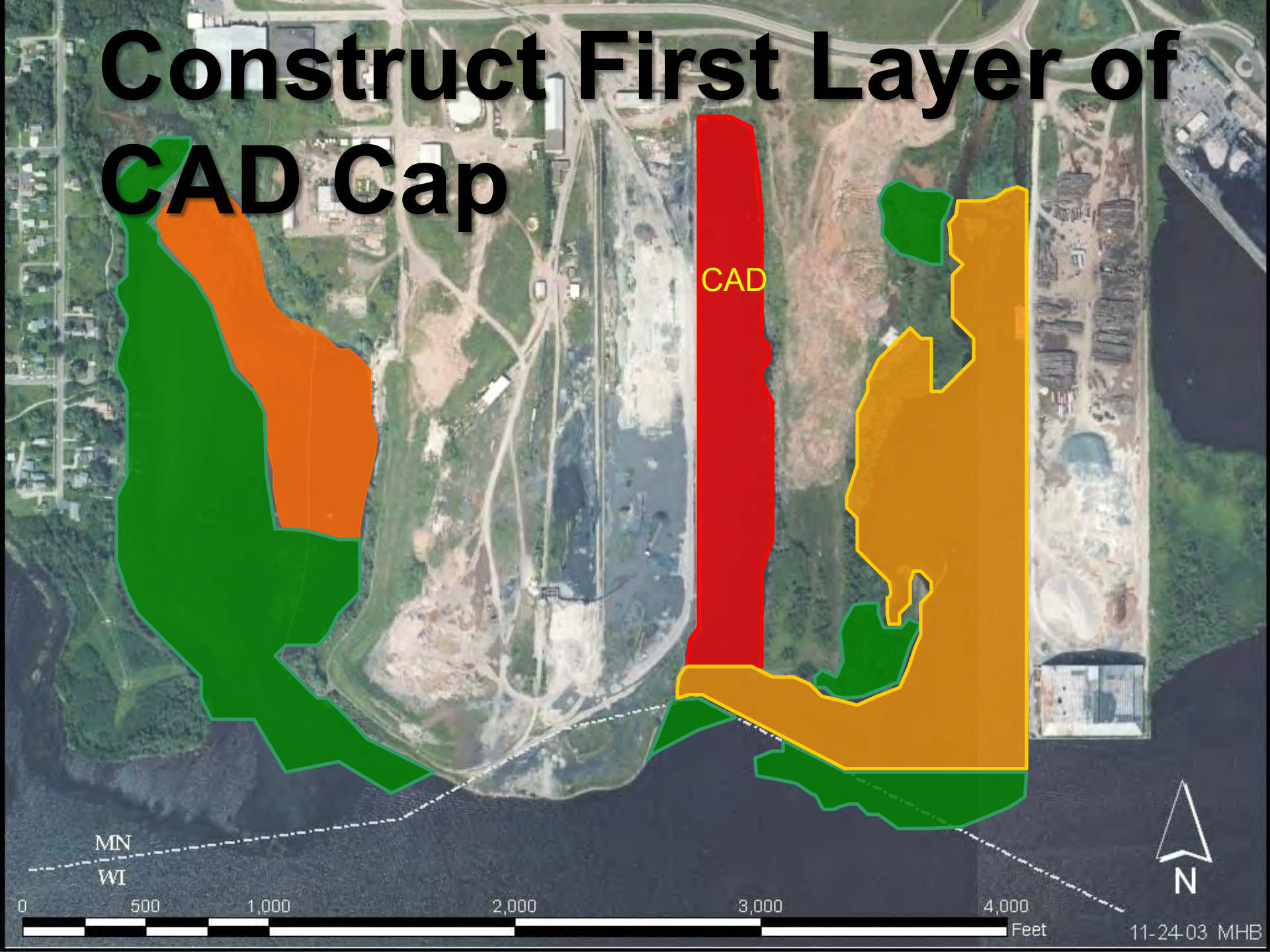
07/13/2009

Cap Armor Along Shoreline



Slip 7 flats with Final Cap

Construct First Layer of CAD Cap



MN
WI



11-24-03 MHB



09/17/2009

Slip 6 CAD Capping Spreader Barge



10/16/2009

Slip 6 Land Based Capping



Wetland dredging & Capping



0 500 1,000 2,000 3,000 4,000 Feet

11-24-03 MHB

Horizontal Auger Dredge in South Wetland





05/29/2009

South Wetland Excavation

South Wetland



2010

CAD

Complete Final CAD Cap



0 500 1,000 2,000 3,000 4,000 Feet

11-24-03 MHB

Placing Activated Carbon Mat in CAD Cap

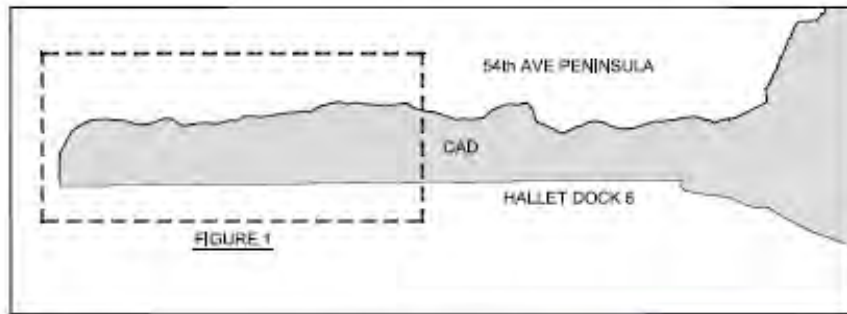
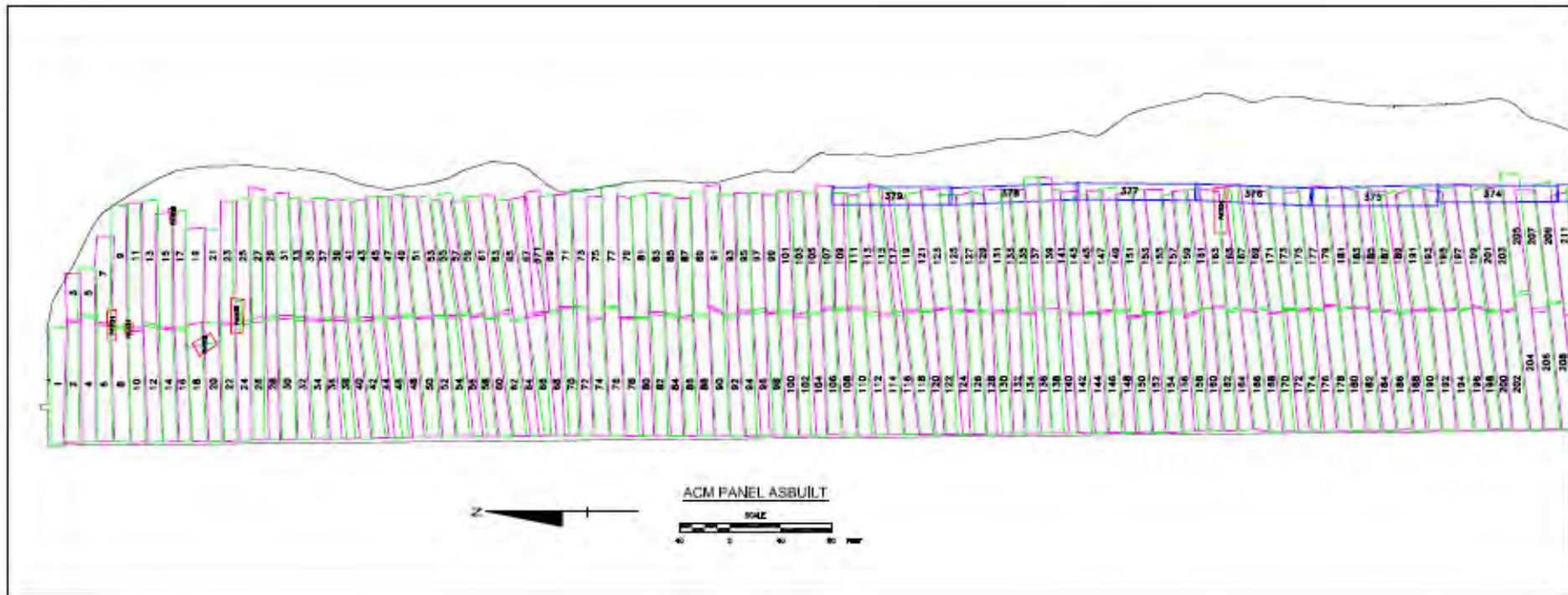


04/21/2010

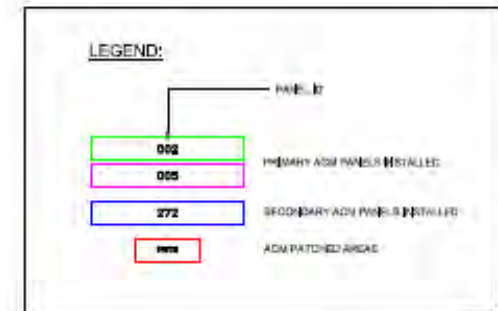
Placing Activated Carbon Mat from Roller Barge



Carbon Mat Layout Pattern



KEY PLAN OF CAD



PROJECT NO. 23690877 DULUTH, MN CAD - ACM PANEL ASBUILT FIGURE 1				XIK CORPORATION DULUTH, MN				SHEET DULUTH, MN CAD - ACM PANEL ASBUILT FIGURE 1				BARR PROJECT NO. 23690877 DULUTH PROJECT NO. 23690877			
NO. BY CHK APP DATE REVISION DESCRIPTION				PROJECT NO. 23690877 DULUTH PROJECT NO. 23690877				SHEET DULUTH, MN CAD - ACM PANEL ASBUILT FIGURE 1				BARR PROJECT NO. 23690877 DULUTH PROJECT NO. 23690877			

Final CAD Capping



10/15/2009



Cad End Dike Removal

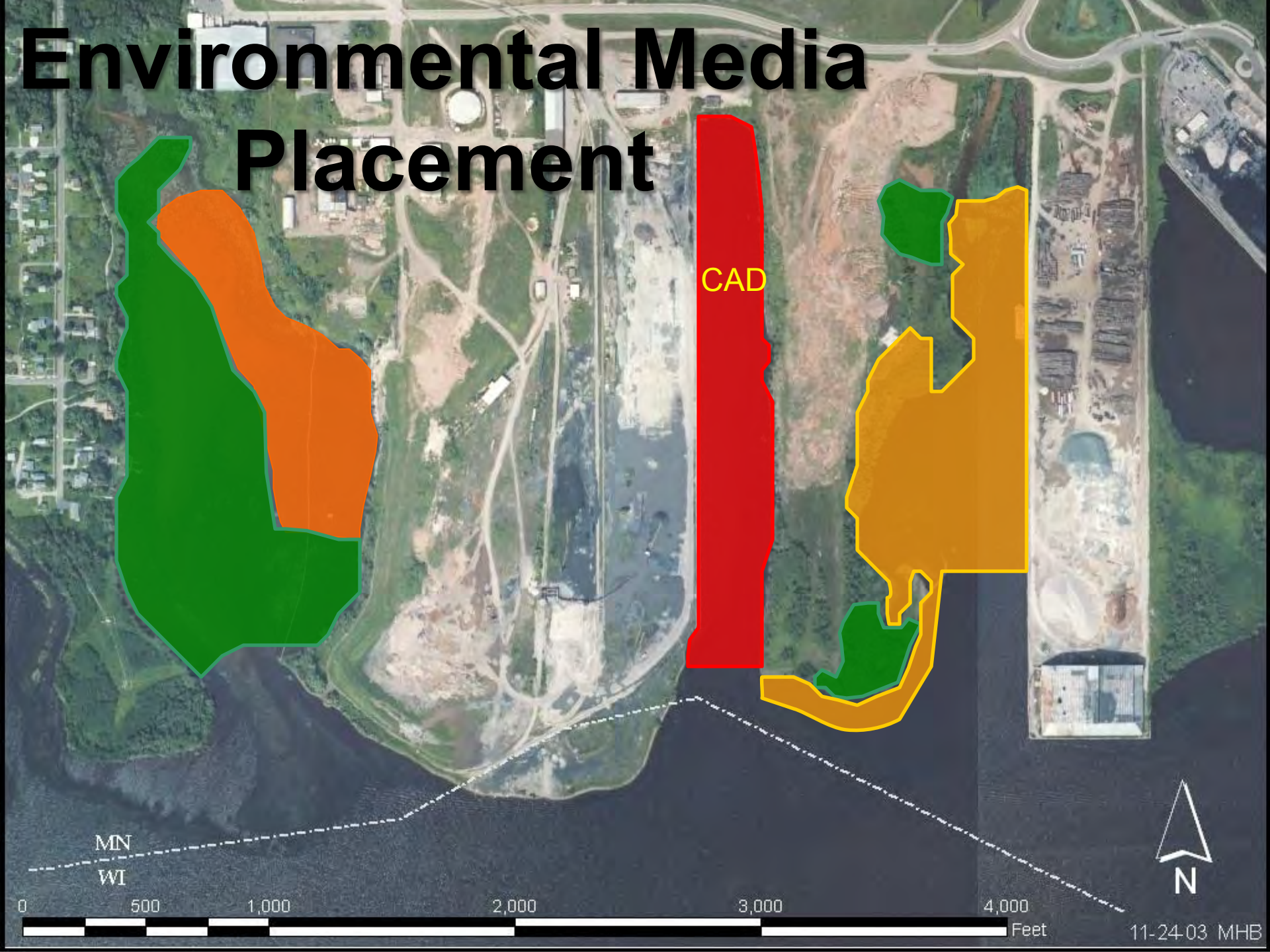


10/22/2010

CAD End Dike Removal



11/02/2010



Environmental Media Placement

CAD

MN
WI





Environmental Media Pumped from
Tallas Island Project to Stryker Bay

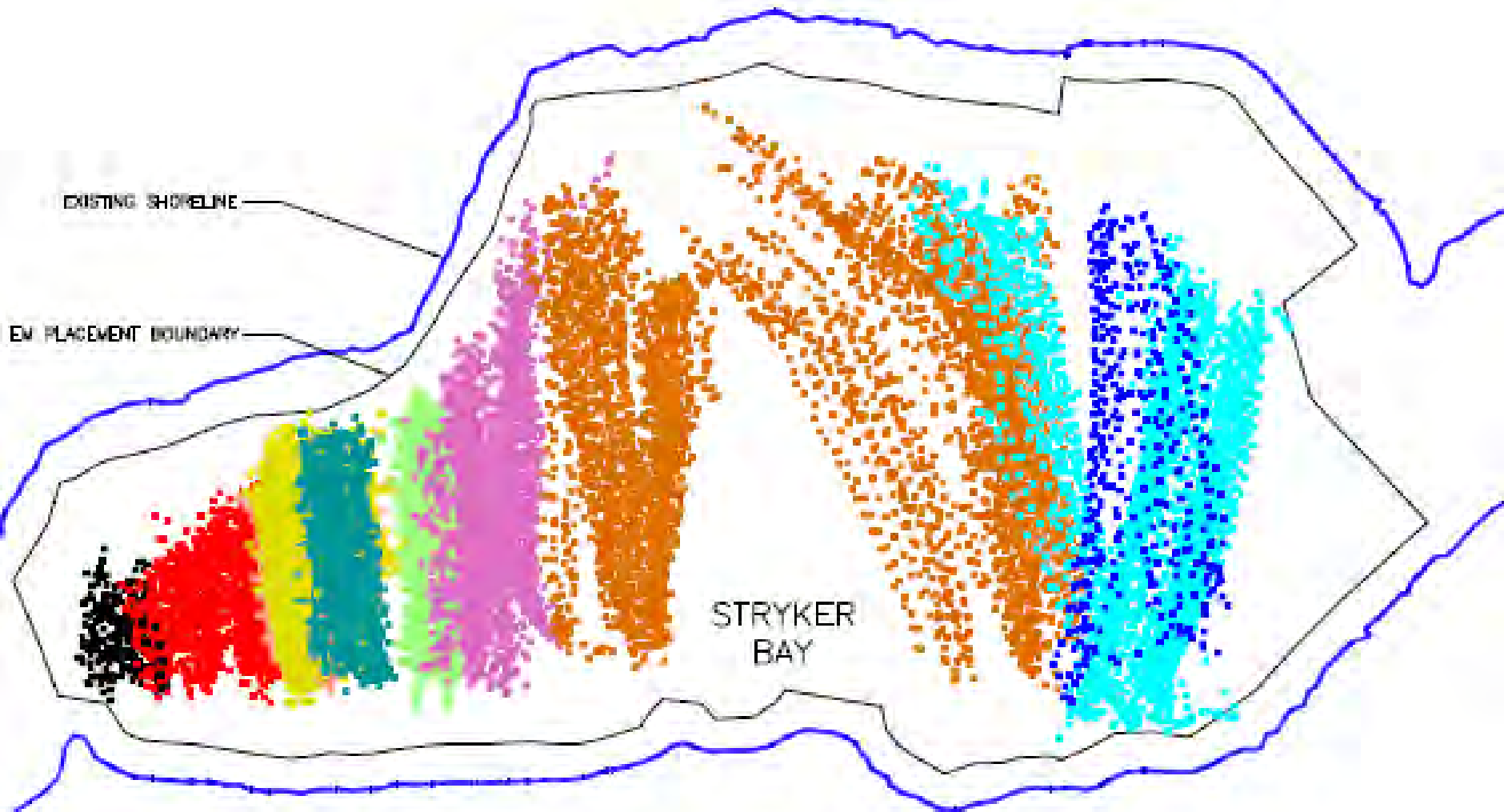
08/09/2010



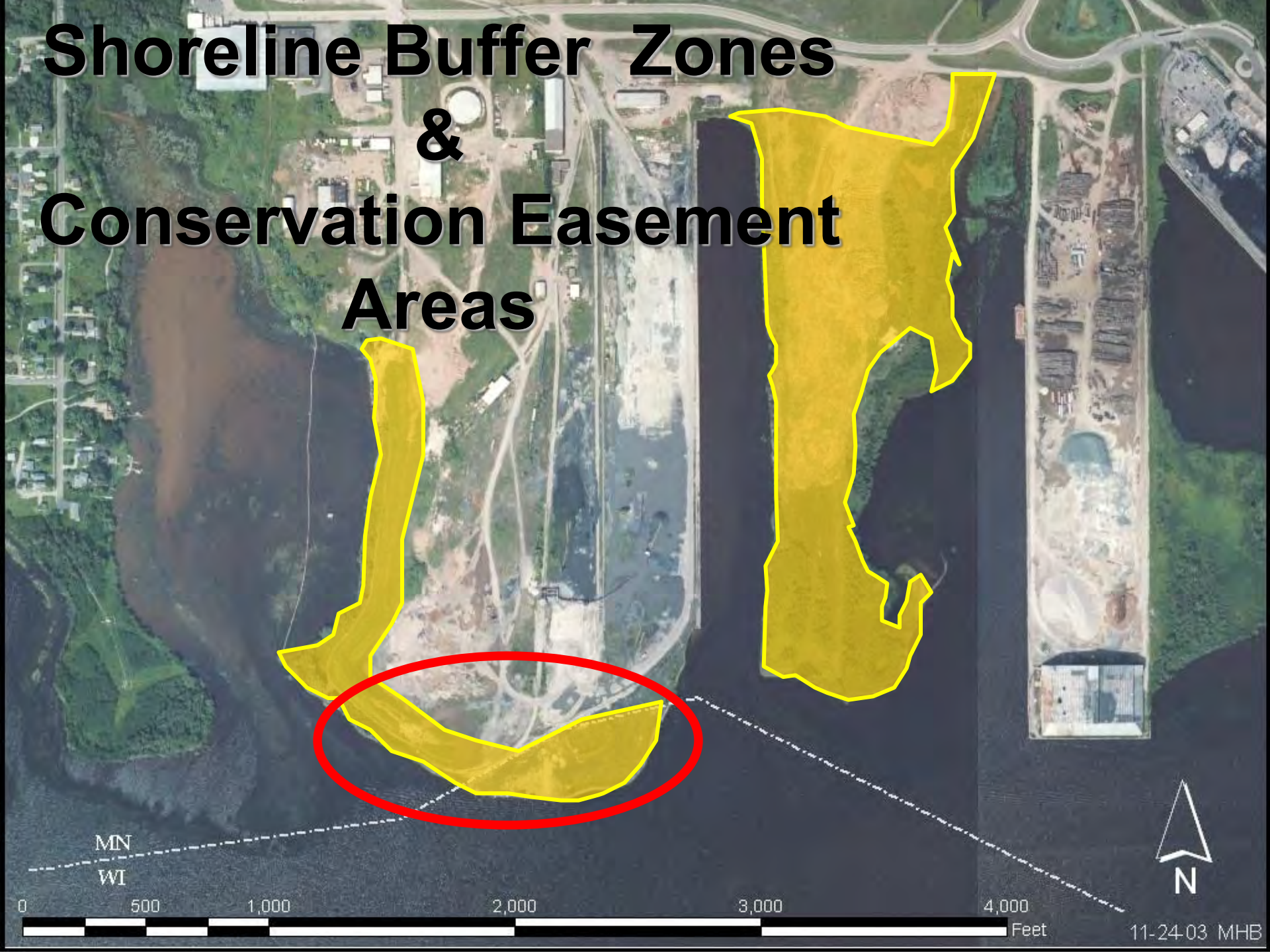
09/16/2010

- 8/3 THROUGH 8/6
- 8/9 THROUGH 8/13
- 8/16 THROUGH 8/20
- 8/24 THROUGH 8/27
- 8/30 THROUGH 9/3 (9/3 DATA CORRUPT)
- 9/6 THROUGH 9/10
- 9/13 THROUGH 9/18 (9/17-9/18 DATA CORRUPT)
- 9/20 am THROUGH 9/25 am
- 9/27 am THROUGH 10/1 am
- 10/1 am THROUGH 10/2 am

Environmental Media Placement Plot



Shoreline Buffer Zones & Conservation Easement Areas



Shoreline Debris & Industrial Fill Prior to Removal





Shoreline Improvements

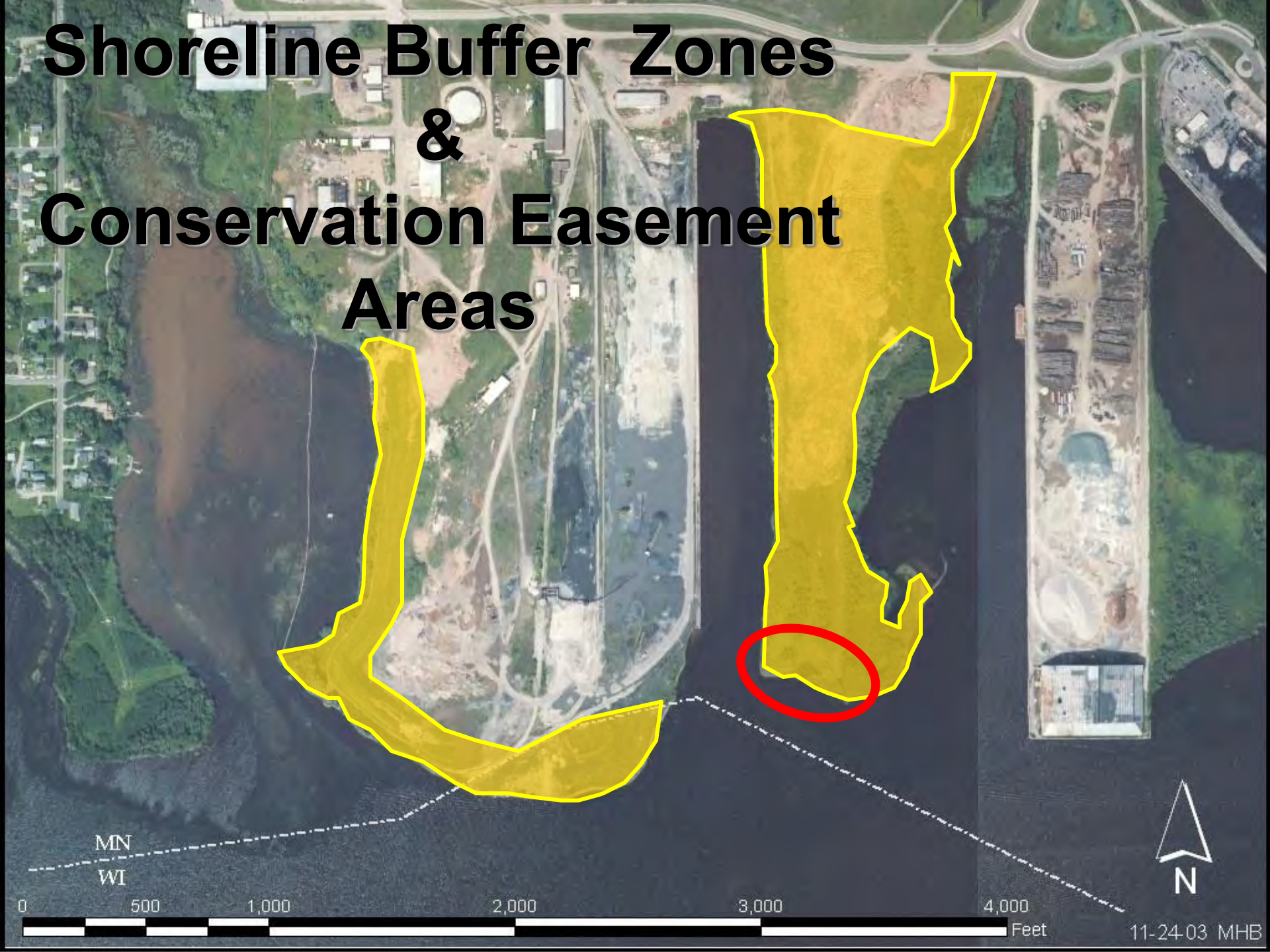




Shoreline Re-grading & Planting

11/04/2010

Shoreline Buffer Zones & Conservation Easement Areas



Exposed Flue Dust & Slag Cliff





Bluff Face Erosion



Grading & Softening Slopes



09/17/2010



10/29/2010

Final Grading & Topsoil Placement

Seeding, Planting & Mulching



11/04/2010

Slope Contouring & Topsoil Placement



10/18/2010

Topsoil Enhancements



09/21/2010

Tree & Shrub Planting



10/13/2010

3375 Trees and Shrubs Planted

SLRIDT SITE RESTORATION LANDSCAPING Tree-Shrub Planting report			54-1	54-2	54-3	54-4	59-1	59-2	59-3	59-4	59-5	Install Total
Fencing	7.5" tall	3850	1150	700	220	245	340	110	120	115	720	3800
Species	Size	Qty										
Gray dogwood (<i>Cornus racemosa</i>)	24" bare rt	700	80	294			200	38	18	20	50	700
Bush honeysuckle (<i>Diervilla lora</i>)	15" bare rt	700	250	110			90				250	700
Meadow rose (<i>Rosa blanda</i>)	15" #1 cont.	200	175	15							10	200
Red osier dogwood (<i>Cornus sericea</i>)	24" #1 cont.	100	6	15	24		23	4	4	4	20	100
American hazel (<i>Corylus Amer.</i>)	15" #2 cont.	75	65	10								75
Black cherry (<i>Prunus serotina</i>)	36" #2 cont.	50	45	5								50
Red maple (<i>Acer rubrum</i>)	24" #2 cont.	50	38	7							5	50
Tamarack (<i>Larix laricina</i>)	30" #2 cont.	50		0	5		13	4	4	4	20	50
Ninebark (<i>Physocarpus opulifolius</i>)	15" #2 cont.	50	24	5	6		4	2	2	2	5	50
White spruce (<i>Picea glauca</i>)	15" #2 cont.	30	22	8								30
Trembling aspen (<i>Populus tremula</i>)	36" #2 cont.	50	33	10							7	50
Big-tooth aspen (<i>Populus grandidentata</i>)	36" #2 cont.	50	40	10								50
Balsam poplar (<i>Populus balsamifera</i>)	36" #2 cont.	20	20	0								20
Winterberry (<i>Ilex verticillata</i>) [#]	15" #2 cont.	50		0			18		6	6	20	50
White pine (<i>Pinus strobus</i>)	24" #5 cont.	100	38	50			4	2	2	2	2	100
Pin cherry (<i>Prunus pennsylvanica</i>)	24" #2 cont.	75	25	30			10	6	2	2		75
White cedar (<i>Thuja occidentalis</i>)	15" #1 cont.	100		10	10		22	6	6	6	40	100
Balsam fir (<i>Abies balsamea</i>)	20" #2 cont.	75	45	10	10		2	1	1	1	5	75
Nanny berry (<i>Viburnum lentago</i>)	20" #2 cont.	100	14	0	27		14	2	2	4	37	100
High bush cranberry (<i>Viburnum corymbosum</i>)	15" #2 cont.	200	41	45			38	14	14	9	39	200
Mountain maple (<i>Acer spicatum</i>)	10" #2 cont.	100		40	38		11	5	3	3		100
Round leaf serviceberry (<i>Amelanchier canadensis</i>)	15" #1 cont.	50	38	7							5	50
Regent serviceberry (<i>Amelanchier canadensis</i>)	30" #2 cont.	100	39	20	36						5	100
Staghorn sumac (<i>Rhus hirta</i>)	12" 4" pots	100	77	12			7	2		2		100
Smooth sumac (<i>Rhus glabra</i>)	12" 4" pots	100	100	0								100
Black chokeberry (<i>Aronia melanocarpa</i>)	15" 4" pots	100	44	37	10		9					100
Totals:		3375	1259	750	166		465	86	64	65	520	3375

Shoreline Improvements



10/22/2010



11/12/2010



St. Louis River/Interlake/Duluth Tar Site (SLRIDT)

**Thank You
It's a Wrap!**

Minnesota Pollution
Control Agency

